



Operating Instructions for Level Sensor

Model: NGR



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1 NGR Sensor

1 NGR level sensor

1.1 Principle of operation

The NGR uses TDR (Time Domain Reflectometry) technology. This is a process to determine transit times of electromagnetic waves. The sensor electronics generate a low-energy electromagnetic pulse, which is linked to and runs along the probe. If this pulse strikes the surface of the liquid to be measured, a portion of the pulse is reflected there and is conducted back up along the probe path to the electronics, which then calculate the level based on the time difference between the sent and the received pulse. The sensor can output this level as a continuous measured value (analog output) and can also derive two or four freely positionable switching points from it (switching outputs).

1.2 Safety notes

- Read the operating instructions prior to commissioning.
- These operating instructions are valid for devices from firmware version 4.00.
- Connection, mounting, and setting may only be performed by trained specialists.
- The NGR is not a safety component under the EU Machinery Directive.
- Observe national safety and work safety regulations.
- Repairs may only be carried out by the manufacturer. Altering or tampering with the device is not permitted.
- Wiring work and the opening and closing of electrical connections may only be carried out when the power is switched off.
- The radiated power is far lower than that from telecommunication equipment. According to current scientific research, the operation of this device can be classified as safe and nonhazardous.
- Incorrect handling or improper use can lead to malfunctions in your application.

1.3 Fields of application

The innovative TDR technology enables reliable level measurement which is largely application-independent. The NGR is suitable for both continual level measurement and limit level detection in nearly all liquids.

It is not affected by changes in the properties of the liquids to be measured. The NGR can be used in metal containers or bypass/immersion pipes. A coaxial tube is required for use in plastic containers.

1 NGR level sensor

1.4 Installation conditions

The NGR is mounted vertically from above into the container or bypass, using its process connection. The NGR level sensor has a G 3/4 or 3/4" NPT threaded connection. Observe a minimum connection diameter in accordance with the following Diagrams 1 and 3. The NGR must be installed so that after mounting there is sufficient distance to other tank components (e.g., supply tubes, other measurement devices), the container wall, or the container bottom. Minimum distances are also described in Diagrams 1 and 3. The NGR can also be used in a metal immersion pipe or bypass. The installation conditions are shown in Diagram 2. Ensure that there is a good metallic connection between the NGR measuring device and the tank bypass. When operating the sensor, ensure that the ambient temperature is not above or below the limits. Insulating the sensor housing is not permitted for tanks with hot media. When positioning the device, ensure that the sensor is not directly exposed to the filling flow. The sensor housing can be rotated 360°, allowing for the cable outlet to be positioned freely.

Installation in a container

Note: The distances are the same for the sensor with remote amplifier.

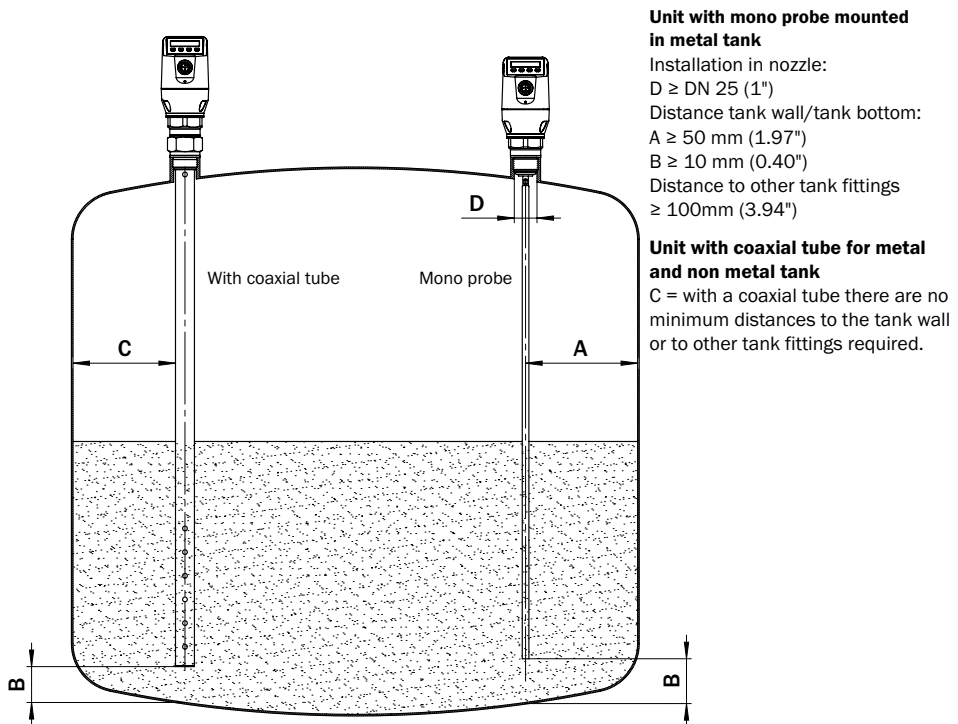


Diagram 1

1 NGR level sensor

Installation in a metal immersion tube or metal bypass

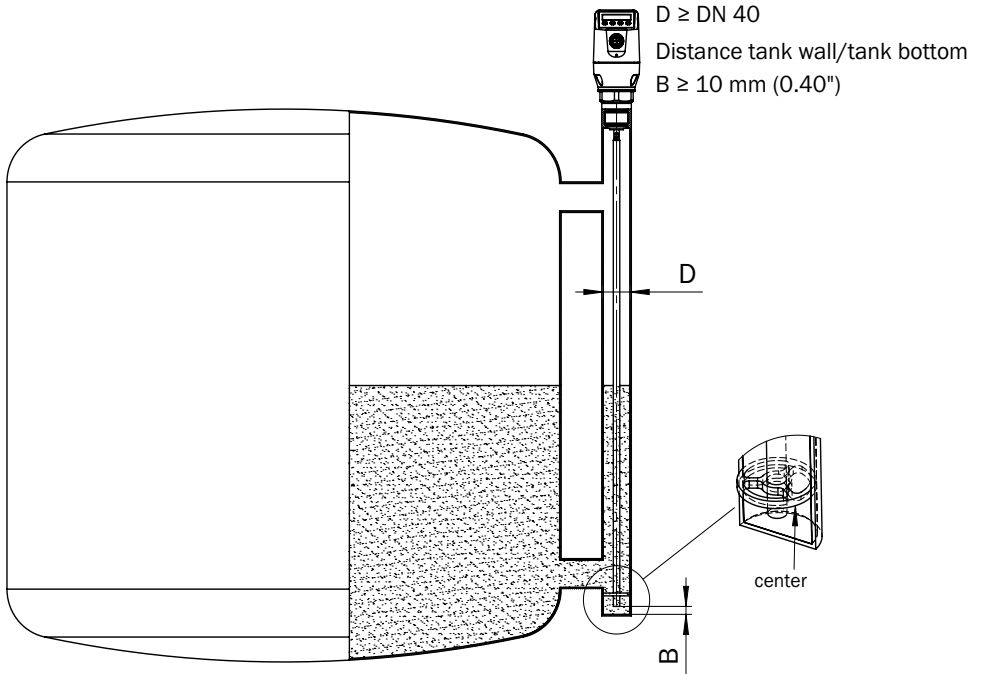
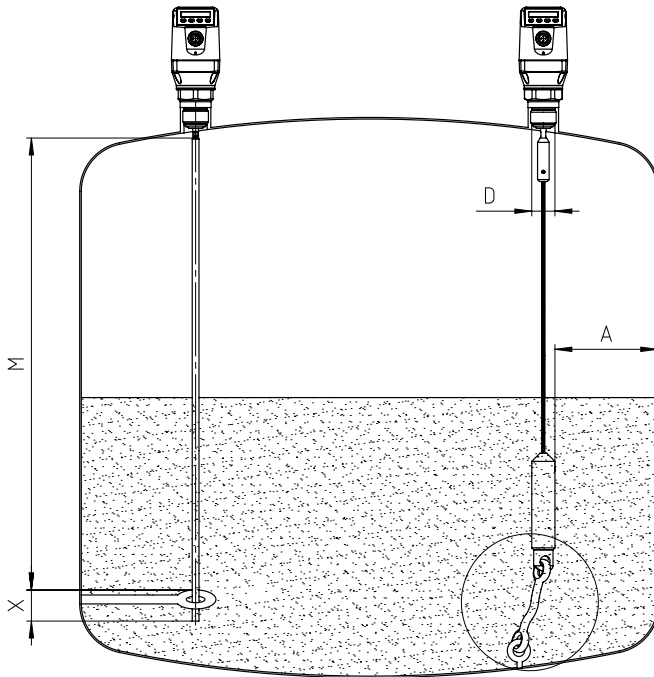


Diagram 2

Centering: To prevent contact between the probe and the bypass pipe during oscillations, the probe should be centered according to its length and depending on the diameter of the bypass pipe. To do this, it is necessary to insert one or two centering pieces.

1 NGR level sensor



Mono probe fixing
M = Measuring range
X = No measuring possible
in this area

Rope probe mounted in metal tank

Installation in nozzle:

$D \geq \text{DN } 25 \text{ (1")}$

Distance tank wall/tank bottom:

$A \geq 50 \text{ mm (1.97")}$

Distance to other tank fittings

$\geq 100 \text{ mm (3.94")}$

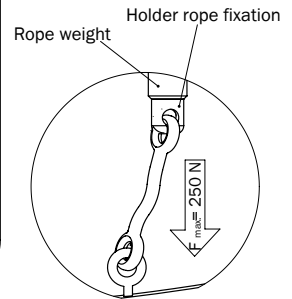


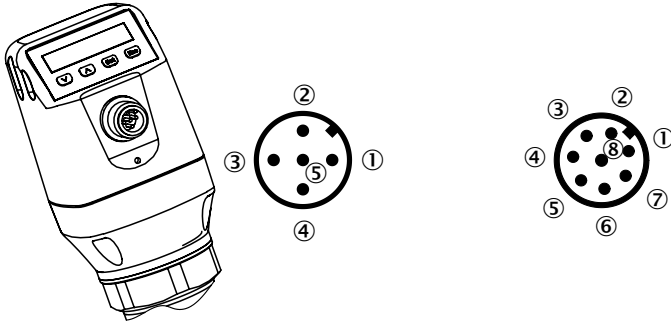
Diagram 3

Tank welds can affect the measurement accuracy.

1 NGR level sensor

1.5 Electrical connection

The sensor is connected using a pre-assembled female cable connector with 1 x M12 plug connector (5 or 8-pin). With the power switched off, plug the female cable connector into the sensor and screw it tight. Connect the cable according to its function. After the supply voltage has been applied, the sensor carries out a self-test. Once installed, the sensor is ready for operation on completion of the self-test (< 5 s). The display shows the current measured value.



- ① L: Supply voltage, brown
- ② Q_A: Analog current/voltage output, white
- ③ M: Ground, reference potential for current/voltage output, blue
- ④ C/Q₁: Switching output 1, PNP, IO Link communication, black
- ⑤ Q₂: Switching output 2, PNP/NPN, gray

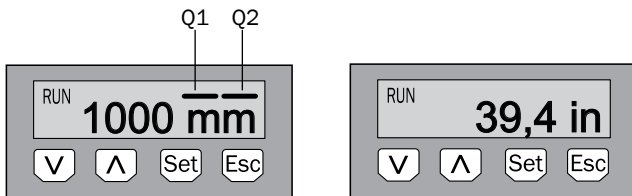
- ① L: Supply voltage
- ② Q₂: Switching output 2, PNP/NPN
- ③ M: Ground, reference potential for current/voltage output
- ④ C/Q₁: Switching output 1, PNP/IO Link communication
- ⑤ Q₃: Switching output 3, PNP/NPN
- ⑥ Q₄: Switching output 4, PNP/NPN
- ⑦ Q₄: Switching output 4, PNP/NPN
- ⑧ Q_A: Analog current/voltage output ⑧ No function

The wire colors for 8-pin cables are not uniform. Always note the pin assignment of the sensor.

1.6 Display

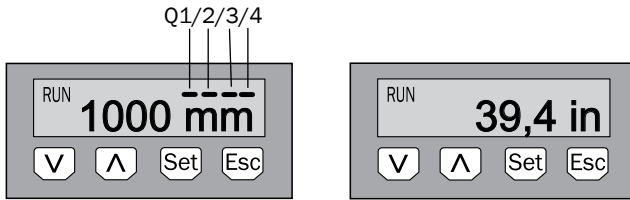
All lengths specified (in mm) in the menu refer to the end of the probe or for a configured offset (see “5.4 Configuring the probe length”) on the tank bottom. You can access the menu by pressing the Set pushbutton for at least three seconds.

Variants with two switching outputs



Note: The statuses of the switching outputs are indicated in millimeters by bar graphs above the unit. This display is not available when inches are selected as the unit.

Variants with four switching outputs



Arrow pushbuttons:

For navigating in the menu and changing values

Set pushbutton:

For saving and confirming

Esc pushbutton:

For exiting the operating menu step-by-step

1.7 IO-Link

The IO-Link parameter table for NGR device can be found in Appendix 2.

To ensure that the IO-Link device can be operated correctly on the connected IO-Link master, it is necessary to install the device description file matching the device.

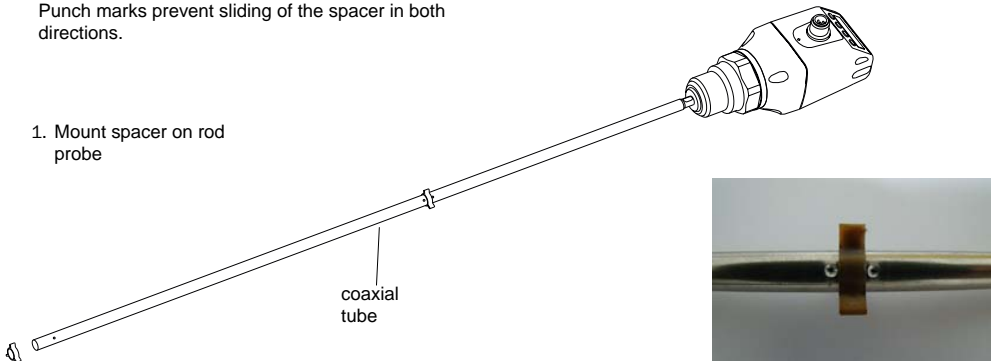
The device description files (IODD) are available in the IODDfinder, ioddfinder.io-link.com. Further information on IO-Link is available on the homepage www.io-link.com.

1.8 Mounting the coaxial tube

Retrofitting of coaxial probe

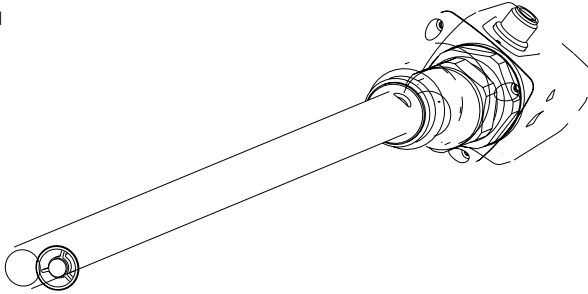
Mount the spacer on the rod probe (first one at approx. 500 mm from thread, then every 500 mm) and make 2 to 3 punch marks on both sides of each spacer on the rod probe. Do not pull the spacers over the punch marks.

Punch marks prevent sliding of the spacer in both directions.



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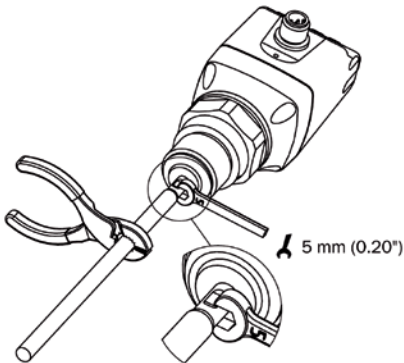
2. Screw coaxial probe



1.9 Shortening or replacing the probe rod/cable probe

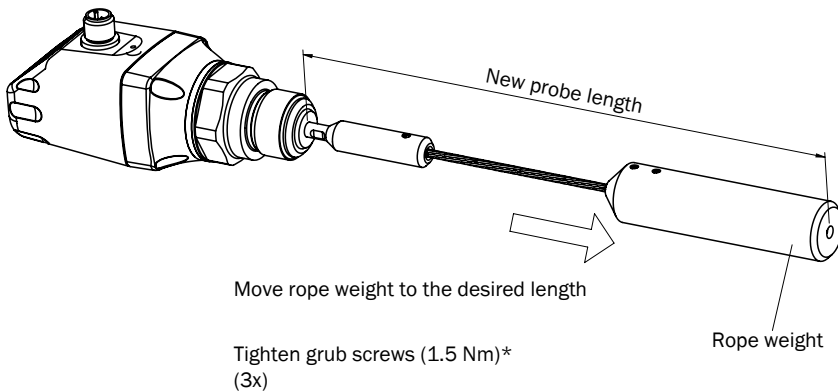
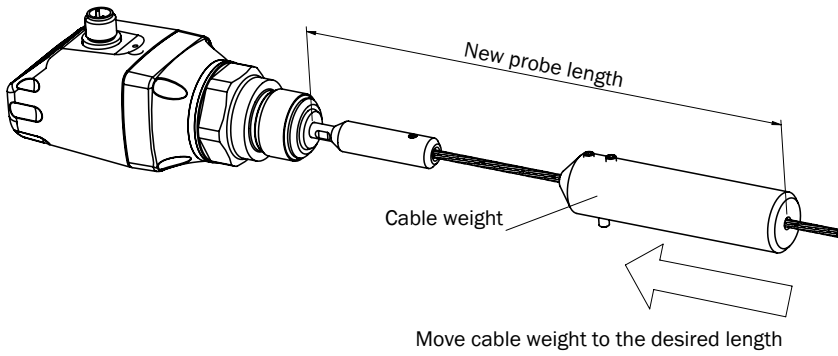
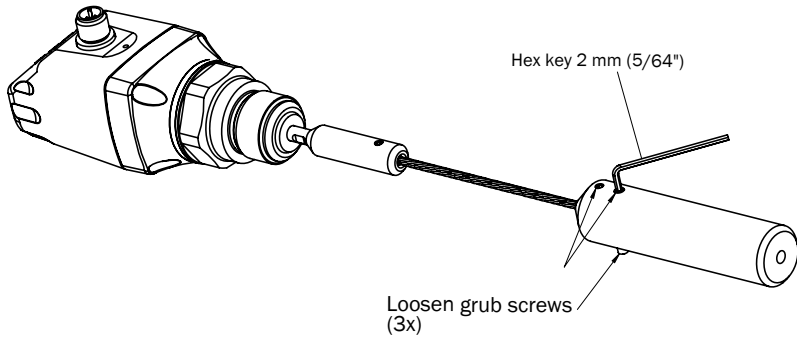
If the probe rod or cable probe* is too long for the application, it can be shortened to the container height. In this case, you should not shorten the probe beyond its minimum length of 100 mm.

Procedure: Shorten the probe rod or cable probe* as desired. Set the new probe length in the NGR as described in Chapter "5.4 Configuring the probe length". Ensure that this correction corresponds to the probe length, because an incorrect value in the *Length* menu has a direct effect on measurement accuracy and can lead to faults. The probe rod or cable probe* can be replaced on the NGR. Use a suitable tool. If the system experiences strong vibrations, secure the probe with thread locker.



1 NGR level sensor

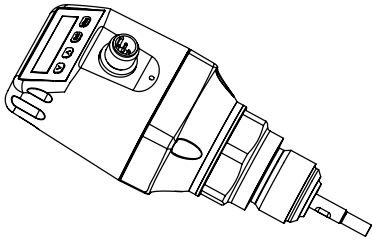
Shortening the cable probe*



*We recommend to use thread locking fluid to secure the grub screws

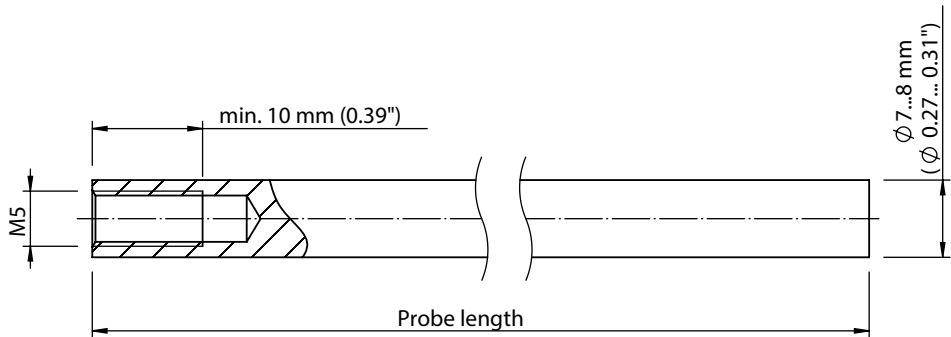
1 NGR level sensor

1.9 Mounting the probe rod



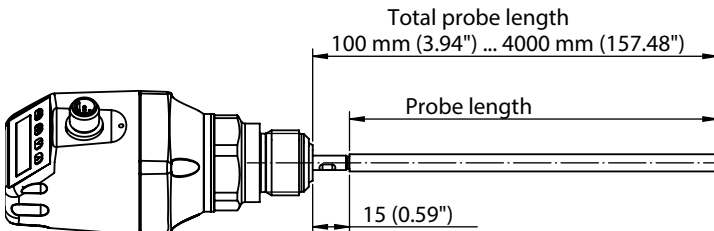
With the NGR, the probe rod can be modified by the customer. The specifications for the probe rod should be as follows:

- Probe rod diameter: 7 mm to 8 mm
- Probe rod female thread: M5
- Female thread length: min. 10 mm
- Material: Stainless steel



- Total probe length: 100 mm to 4,000 mm
- Total probe length = 15 mm + probe rod length

Set the total probe length as described in Chapter “5.4 Configuring the probe length”. The *EXPR1-Config-Length* menu is password protected. If the system experiences strong vibrations, secure the probe with thread locker.



2 Commissioning the NGR

2.1 Quick commissioning (with factory settings)

Quick commissioning is used in applications under reference conditions (see Chapter 1.4 "Installation conditions").

The following information applies:

- Use in metallic containers or immersion/bypass pipes
- Use in plastic tanks with a coaxial tube (see Chapter "10 Accessories")
- Situations where the liquid to be measured has a DK value of > 5 (see Chapter 14 "Medium list")

Commissioning

1. Mount the sensor according to the installation conditions (see Chapter 1.4 "Installation conditions" and 1.7 "Mounting the coaxial tube").
2. The container must be empty or the level must be below the end of the probe (see page 5 Installation in a container).
3. Log in to expert mode, see chapter 5.1 Expert mode.
4. After mounting, launch the *AutCal* menu item.
 - Press and hold the Set pushbutton for at least 3 secs.
 - Use the Set pushbutton to confirm the *AutCal* menu item and then use it again to confirm the security question *Ok?*.
 - The *AutCal* function is confirmed with *!CalOK*.
5. Configure the outputs (see Chapter 3 "Configuring the switching outputs" and Chapter 4 "Configuring the analog output").

Note: If the *AutCal* function has been confirmed with *!NoSig*, relaunch *AutCal*.
If you are encountering problems, see Chapter 7 "Troubleshooting".

2.2 Advanced commissioning

Advanced commissioning is required when quick commissioning is not sufficient or if one of the following situations applies:

- The liquid to be measured has a DK value of < 5 (see Chapter 14 "Medium list")
- There are tank components which can interfere with the measurement signal
- There are extreme ripples on the surface of the liquid
- There are variations in the installation conditions (see Chapter 1.4 "Installation conditions")

Commissioning

1. Mount the sensor according to the installation conditions (see Chapter 1.4 "Installation conditions" and 1.7 "Mounting the coaxial tube")
2. Log into expert mode (see Chapter 5.1 "Expert mode")

2 Commissioning the NGR

3. Select the measuring mode

- Access the *EXPRT-CONFIG-MeasMd* menu using the arrow and Set pushbuttons
- HiSpd: max. length = 2,005 mm, response time < 400 ms
- HiAcc: max. length = 6,005 mm, response time < 2,800 ms, more stable measured values, recommended for liquids with low DK values and where TrsHld is < 70

4. Static sources of interference in the tank

- Static sources of interference in the tank generated by tubes, beams, couplings, or a cleaning ball are taught into the system as standard.
- Access the *EXPRT-CONFIG-CalRng* menu using the arrow and Set pushbuttons.
- The following information applies:
 - Teach-in depth starts from the NGR process connection ▫
Teach-in depth should cover all interference signals
 - Maximum teach-in depth (recommended) = probe length
- Set the value range between 95 and 6,005 mm

5. Run the *AutCal* function

- Access the *AutCal* menu using the arrow and Set pushbuttons.
- **The following information applies: The probe must not be covered with liquid in the *CalRng* set in step 4 (teach-in depth + 200 mm).**
- Use the Set pushbutton to confirm the *AutCal* menu item and then use it again to confirm the security question *Ok?*
- The *AutCal* function is confirmed with *!CalOK*.

6. Analyze the signal quality

- The signal quality can be analyzed when the device is installed (“5.8 Evaluating signal quality”)
- In the event of problems:
 - Reduce the value in the *EXPRT-CONFIG-TrsHld* menu
 - Set the parameter in the *EXPRT-CONFIG-MeasMd* menu to *HiAcc*
 - Switch on the filter in the *Set filters* menu
 - Reduce the parameter in the *EXPRT-CONFIG-MaxCol* menu

7. Configure the filter (see Chapter “5.2 Filtering measured values”)

8. Maximum change of level/plausibility check (see Chapter “5.2 Filtering measured values”)

9. Configure the outputs (see Chapter 3 "Configuring the switching outputs" and “4 Configuring the analog output”)

Notes

- Please use the foam commissioning instructions for applications with foam.
- The sensor automatically quits expert mode after 5 minutes of inactivity on the display.
- Configuration (*AutCal*) does not take place in the following processes:
 - Changing the probe length
 - Changing the measuring mode
 - Changing the teach-in depth

If you are encountering problems, see Chapter 7 "Troubleshooting".

2 Commissioning the NGR

2.3 Foam commissioning (with factory settings)

For use in applications with a significant buildup of foam.

Performing foam calibration

1. Mount the sensor according to the installation conditions (see Chapter 1.4 "Installation conditions" and 1.7 "Mounting the coaxial tube")
2. Log into expert mode (see Chapter 5.1 "Expert mode")
3. Empty the tank completely
 - The probe rod must be completely free from medium and foam.
 - Buildup must be removed from the probe.
 - The end of the probe must not be fixed to the bottom of the tank.
4. Select the measuring mode
 - Access the *EXPRT-CONFIG-MeasMd* menu using the arrow and Set pushbuttons, and configure to *HiAcc*.
5. Select mode
 - Access the *EXPRT-Config-Mode* using the arrow and Set pushbuttons, and configure to Foam.
6. Perform empty calibration
 - Access the *EXPRT-FOAM-CalEmp* menu using the arrow and Set pushbuttons.
 - *!CalOk*: proceed to step 7.
 - *!faild*: Ensure that the tank is empty and repeat step 6.
7. Fill with medium (without foam) until the probe is covered by at least 200 mm. The maximum level must remain 200 mm from the process connection, however.
8. Run *EXPRT-Foam-CalMed*
 - *!CalOk*: Everything in working order, proceed to step 9
 - *!faild*: Carry out step 8 againThe display must now show a valid measured value.
9. Check the foam calibration in *EXPRT-Foam-FomSta*
 - active: Foam commissioning was completed successfully.
 - inactive: Commissioning unsuccessful. Please repeat the process.

2 Commissioning the NGR

Notes

- Measurement deviation can be higher
- Signal quality 1 and 2 are not counted
- The sensor automatically quits expert mode after 5 minutes of inactivity on the display.
- Configuration (foam teach) does not take place in the following processes:
 - Changing the probe length
 - Changing the measuring mode
 - Changing the teach-in depth
 - Running *AutCal*

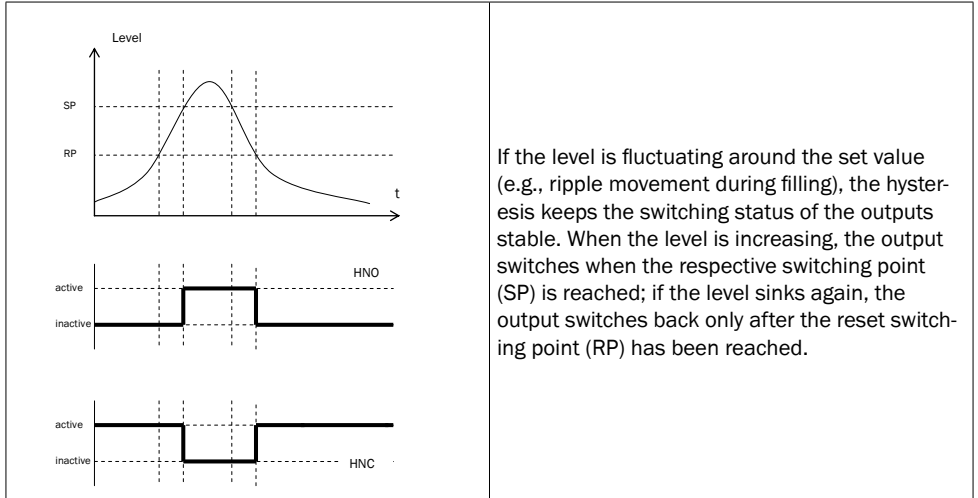
If you are encountering problems, see Chapter 7 "Troubleshooting".

3 Configuring the switching outputs

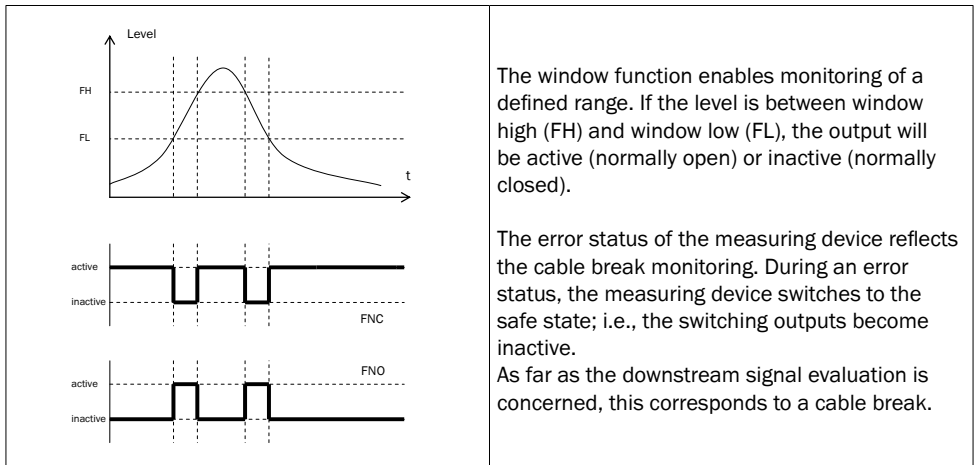
3 Configuring the switching outputs

3.1 Switching hysteresis and window function

Depending on 2 or 4 output variants



Depending on 2 or 4 output variants



3 Configuring the switching outputs

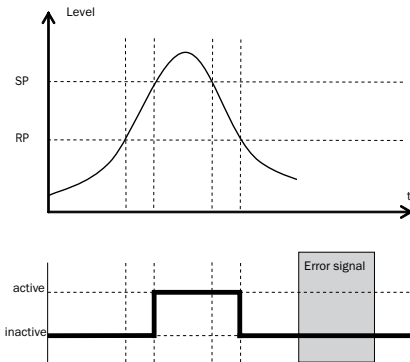
3.2 N/O output with configurable hysteresis

Applications

- Dry run protection
- Empty signal

Configuration

- Configure the Qx switching output as normally open
 - Set the parameter in the QxMENU-OUx menu to Qx_Hno
- Set the switching point
 - Set the value in the QxMENU-SPx menu to level in mm (e.g., 500 mm)
- Set the reset point
 - Set the value in the QxMENU-RPx menu to level in mm (e.g., 450 mm)
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the QxMENU-TYPx menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function
- Switching output behavior



| Switching output | | PNP | NPN | DRV | Error status |
|-------------------|----------|-------------------|------------------|--------------------|--------------|
| Normally open/HNO | active | Uv | 0 V | Uv (PNP switched) | inactive |
| | inactive | 0 V ¹⁾ | Uv ²⁾ | 0 V (NPN switched) | |

¹⁾ Pulldown only

²⁾ Pullup only

3 Configuring the switching outputs

3.3 N/C output with configurable hysteresis

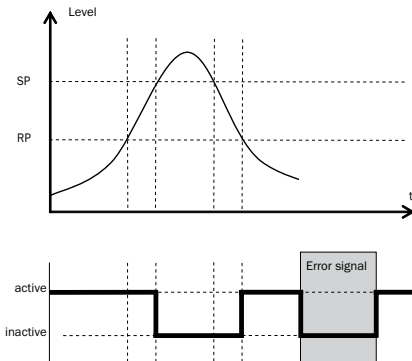
Applications

- Overfill protection
- Full signal

Configuration

- Configure the Qx switching output as normally closed
 - Set the parameter in the QxMENU-OUx menu to Qx_Hnc
- Set the switching point
 - Set the value in the QxMENU-SPx menu to level in mm (e.g., 500 mm)
- Set the reset point
 - Set the value in the QxMENU-RPx menu to level in mm (e.g., 450 mm)
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the QxMENU-TYPx menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function

Switching output behavior



| Switching output | | PNP | NPN | DRV | Error status |
|---------------------|----------|-------------------|------------------|--------------------|--------------|
| Normally closed/HNC | active | Uv | 0 V | Uv (PNP switched) | inactive |
| | inactive | 0 V ¹⁾ | Uv ²⁾ | 0 V (NPN switched) | |

¹⁾ Pulldown only

²⁾ Pullup only

3 Configuring the switching outputs

3.4 N/O output with window function

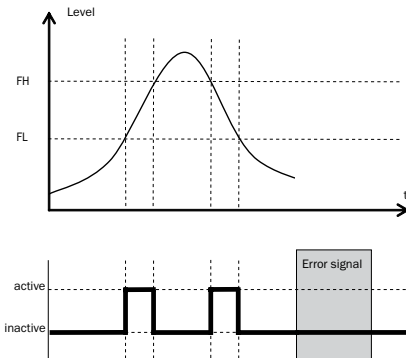
Application

The critical filling level for the application is within the FHx and FLx window thresholds.

Configuration

- Configure the Qx switching output as normally open
 - Set the parameter in the QxMENU-OUx menu to Qx_Fno
- Set the switching point
 - Set the value in the QxMENU-FHx menu to level in mm (e.g., 500 mm)
- Set the reset point
 - Set the value in the QxMENU-FLx menu to level in mm (e.g., 400 mm)
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the QxMENU-TYPx menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function

Switching output behavior



| Switching output | | PNP | NPN | DRV | Error status |
|-------------------|----------|-------------------|------------------------------|-------------------------------|--------------|
| Normally open/FNO | active | U _v | 0 V | U _v (PNP switched) | inactive |
| | inactive | 0 V ¹⁾ | U _v ²⁾ | 0 V (NPN switched) | |

¹⁾ Pulldown only

²⁾ Pullup only

3 Configuring the switching outputs

3.5 N/C output with window function

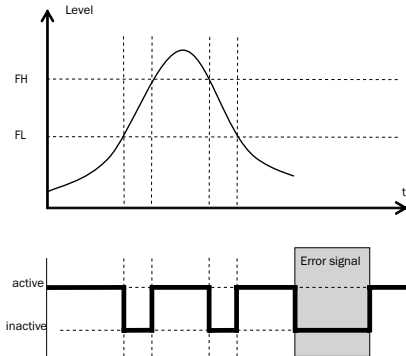
Application

The critical filling level for the application is outside the FHx and FLx window thresholds.

Configuration

- Configure Qx the switching output as normally closed
 - Set the parameter in the QxMENU-OUx menu to Qx_Fnc
- Set the switching point
 - Set the value in the QxMENU-FHx menu to level in mm (e.g., 500 mm)
- Set the reset point
 - Set the value in the QxMENU-FLx menu to level in mm (e.g., 400 mm)
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the QxMENU-TYPx menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function

Switching output behavior



| Switching output | | PNP | NPN | DRV | Error status |
|---------------------|----------|-------------------|------------------------------|-------------------------------|--------------|
| Normally closed/FNC | active | U _v | 0 V | U _v (PNP switched) | inactive |
| | inactive | 0 V ¹⁾ | U _v ²⁾ | 0 V (NPN switched) | |

¹⁾ Pulldown only

²⁾ Pullup only

3.6 N/O output with error signal

Application

If there is an error message at the NGR, this can be transferred using a switching contact.

Configuration

- Configure the Qx switching output as normally open
 - Set the parameter in the *QxMENU-OUx* menu to Qx_Eno
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the *QxMENU-TYPx* menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function

3.7 N/C output with error signal

Application

If there is an error message at the NGR, this can be transferred using a switching contact.

Configuration

- Configure the Qx switching output as normally closed
 - Set the parameter in the *QxMENU-OUx* menu to Qx_Enc
- Select the electrical property [NPN/PNP/DRV (push/pull)]
 - Select the parameter in the *QxMENU-TYPx* menu
 - The following information applies:
 - Qx-PNP = Switching output in PNP circuit
 - Qx-NPN = Switching output in NPN circuit
 - Qx-Drv = Switching output in push/pull function

4 Configuring the analog output

4.1 Automatic signal detection

The NGR can automatically detect which signal is required using the connected output load (see Chapter 9 "Technical data").

The following information applies:

- 4 mA to 20 mA < 500 ohms at $U_v > 15$ V
- 4 mA to 20 mA < 350 ohms at $U_v > 12$ V
- 0 V to 10 V > 750 ohms at $U_v \geq 14$ V

Configuration

- Access the *QAMENU-TYP* menu using the arrow and Set pushbuttons.
- Set the *QAMENU-TYP* menu to *Auto?*
- Note: Automatic signal detection is only active when the device is switched on for the first time. After this the function can be activated in the *QAMENU-TYP* menu with *Auto?* again.

4.2 Current output 4-20 mA

Configuration

- Set upper limit value (20 mA)
 - Set the value in the *QAMENU-QAHIGH* menu to level in mm (e.g., 500 mm)
- Set lower limit value (4 mA)
 - Set the value in the *QAMENU-QALOW* menu to level in mm (e.g., 10 mm)
- Invert signal
 - The analog signal can be inverted in the *QAPOL* menu
 - Set the parameter in the *QxMENU-QAPOL* menu to *QA-INV*
 - *QA-NRM* = Analog output signal as configured
 - *QA-INV* = Analog output signal is inverted; *QAHIGH* 4 mA and *QALOW* 20 mA
- Select electrical signal
 - Set the parameter in the *QxMENU-QATYP* menu to 4–20 mA

4.3 Voltage output 0-10 V

Configuration

- Set upper limit value (10 V)
 - Set the value in the *QAMENU-QAHIGH* menu to level in mm (e.g., 500 mm)
- Set lower limit value (0 V)
 - Set the value in the *QAMENU-QALOW* menu to level in mm (e.g., 10 mm)
- Invert signal
 - The analog signal can be inverted in the *QAPOL* menu
 - Set the parameter in the *QxMENU-QAPOL* menu to *QA-INV*
 - *QA-NRM* = Analog output signal as configured
 - *QA-INV* = Analog output signal is inverted; *QAHIGH* 0 V and *QALOW* 10 V
- Select electrical signal
 - Set the parameter in the *QxMENU-QATYP* menu to 0–10 V

5 Advanced functions

5.1 Expert mode

Expert mode must first be set to activate special functions.

Logging into expert mode

- Access the PASSW menu using the arrow pushbuttons
- Enter password 000537 (NGR on mobile device keypad / L=5 / F=3 / P=7). If an incorrect password is entered or the device is switched off, expert mode is locked again.

5.2 Filtering measured values

Activating filtering

- Smoothing of the measured value; e.g., in the case of ripples on level surfaces For fast level changes, the average of the measured values over X seconds is indicated.
- Set the parameter in the *Filter* menu
- The possible values are Off, 400 ms, 600 ms, 1,000 ms, 1,400 ms, 2 s, 5 s, 10 s

Maximum change of level (plausibility check)

- For applications that cause the level to jump on the NGR due to strong interference. Entry for the maximum level dynamic in the application or the maximum permissible change rate of the level.
- Log into expert mode (see Chapter 5.1 "Expert mode")
- Reduce the parameter in the *EXPRT-CONFIG-MaxCol* menu
- AnySpd (50 cm/s) (default), 10 cm/s, 5 cm/s, 2 cm/s
- Note:
 - For MeasMd = HiSpd, any max. change rate is possible
 - For MeasMd = HiAcc, max. is 10 cm/s

5.3 Automated adjustment of the Interference signal limit

The adjustment of the interference signal limit (TrsHld) can be carried out automatically in many applications.

Configuration

1. Set a fill level of 30%.
2. Log in to expert mode; see "5.1 Expert mode".
3. Perform in the EXPRT-Pulse-AutoTn menu.

The sensor calculates a suitable value for TrsHld.

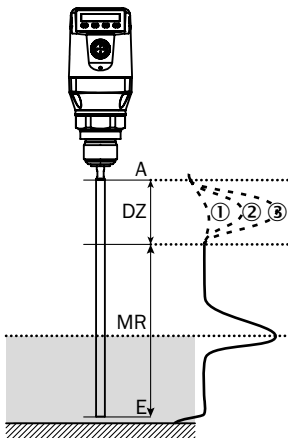


Note:

This setting can be used only in pulse mode.

Blanking the interference signals in the masked zone

To blank interference signals from the range above the maximum expected fill level, a zone can be masked (dead zone). This zone begins at the process connection and continues up to the configured point. If signal values above the defined limit value (TrsHld) occur within this range, the sensor enters a safe state and signals the error ! MaskZ.



| MaskTr | ① | | ② | | ③ | |
|--------|----|-----|----|----|----|----|
| | DZ | M | DZ | MR | DZ | MR |
| 20% | x | R ✓ | ✓ | x | ✓ | x |
| 100% | x | ✓ | x | ✓ | ✓ | x |
| 200% | x | ✓ | x | ✓ | x | ✓ |

- ① No reflection/very weak reflection
- ② Weak reflection (e.g. spray water)
- ③ Strong reflection (e.g. thick layer of ketchup) DZ

Dead zone

- MR Active measuring range
- x No detection/measurement
- ✓ Detection/measurement

Configuration

1. Log in to expert mode; see “5.1 Expert mode”.
2. Define the parameter in the EXPRT-Pulse-MaskZn menu.

**Note:**

This setting can be used only in pulse mode.

5.4 Selection of evaluation method

You can switch between pulse mode and foam mode as an evaluation method. Depending on the selected mode, other evaluation algorithms are used.

Configuration

1. Log in to expert mode; see “5.1 Expert mode”.
2. In the EXPRT-Config-Mode menu, select between Pulse and Foam.

The following rules apply:

- Mode = Pulse: The sensor measures either with or without AutCal.
- Mode = Foam: The sensor measures only with valid CalEmp+CalMed. If no valid calibration is available, the CalPIs message is displayed and the sensor enters a safe state.

**Note:**

If AutCal is called up while the sensor is in foam mode, then AutCal is denied and the error message !Denid is shown.

5.5 Testing the configuration

Testing outputs

Switching/analog outputs can be simulated. This makes it possible to check the wiring and signal values on the connected systems, such as the PLC control, relay and lamps.

Configuration

Activate the Qx switching output

- ▶ Set the parameter in the QxMENU-SimQx menu to QxOn.

Additional options:

- QxOff = switching output off
- QxNorm = switching output in measuring operation
- QxOn = switching output is active

**Note:**

The simulation is automatically deactivated if the supply voltage is interrupted.

- Activate the QA analog output
 - Set the parameter in the *QAMENU-SimCur* or *SimVol* menu to the desired signal value.
 - *SimCur* for current output
 - *SimVol* for voltage output
- Note: The simulation is automatically deactivated if the supply voltage is interrupted.

Simulating the level

- Even if there is no liquid in the container yet, it is possible to select a filling level in the menu in order to test the sensor configuration. When simulating a level value, all outputs on the NGR are set according to the defined configuration. The function should not be selected until a configuration is complete.

Configuration

- Set parameter to the desired filling level as a % in the *SimLev* menu
- Note:
 - The level simulation refers to the probe length or container level (probe length + offset) if an offset is configured (see Chapter 5.12 "Setting the offset")
 - The simulation is only active when there are no error messages. The simulation is automatically deactivated if the supply voltage is interrupted.
- Parameter selection
 - *SimOff*: Off
 - Fill level 0%
 - Fill level 25%
 - Fill level 50%
 - Fill level 75%
 - Fill level 100%

5.6 Configuring the probe length

- Log into expert mode (see Chapter 5.1 "Expert mode")
- Access the *EXPRT-CONFIG-Length* menu using the arrow and Set pushbuttons.
- Enter the probe length in the *Length* menu. Please note the defined probe length in Chapter 8.8 "Dimensional drawings"
- Note:
 - *HiSpd*: max. length = 2,005 mm, response time < 400 ms
 - *HiAcc*: max. length = 6,005 mm, response time < 2,800 ms

5.7 Teaching in static interference signals

- Static interference signals in the tank generated by tubes, beams, couplings, or a cleaning ball can be taught-in. The probe length provides the value for the teach-in depth.
- Log into expert mode (see Chapter 5.1 "Expert mode")
- Access the *EXPRT-Config-CalRng* menu using the arrow and Set pushbuttons.
- Set the value range between 95 and 6,005 mm

5 Advanced functions

- Note:
 - The value starts from the NGR process connection
 - The value should cover all interference signals
 - Maximum value = probe length – 100 mm
 - *AutCal* function must be run after this (see Chapter 2 "Commissioning the NGR")
 - The *CalRng* parameter should always correspond to the probe length for NGRs with remote amplifier

5.8 Evaluating signal quality

Parameters describe the quality of the measuring signal.

- Log into expert mode (see Chapter 5.1 "Expert mode")

SigQa1

- Characteristic for the robustness of the *EXPRT-Config-TrsHld* setting
- Not active in foam mode. The displayed value is only valid if the sensor displays the correct level value.
 - Value range: 0 to 100%
 - Good signal: > 40% (a high pulse reserve is provided with the current *TrsHld* setting.)
- Measures: Reduce *EXPRT-Config-TrsHld* to increase *SigQa1*.
- Note:
 - Changing *TrsHld* will have an impact on *SigQa2* and *SigQa3*.
 - If a satisfactory *SigQa1* value cannot be achieved by adjusting *TrsHld* in conjunction with the *SigQa* values, the installation condition must be checked. Using a coaxial tube improves signal detection, particularly in media with low DK values (e.g., oil).

SigQa2

- Characteristic for the robustness of echo pulse detection in relation to interference pulses
- Not active in foam mode. The displayed value is only valid if the sensor displays the correct level value.
 - Value range: 0 to 100%
 - Good signal: > 50%
- Measures: Run *AutCal*; check installation conditions; remove deposits from probe and process connection

SigQa3

- Characteristic for signal noise and electromagnetic interference
 - Value range: 0 to 100%
 - Good signal: > 75%
 - Poor signal: < 50%
- Not active in foam mode. The displayed value is only valid if the sensor displays the correct level value.
 - Value range: 0 to 100%
- Measures:
 - Increase *EXPRT-Config-TrsHld*
 - *EXPRT-Config-MeasMd* = *HiAcc*
 - Improve filtering
 - Switch on filter
 - Reduce *EXPRT-Config-MaxCol*

5.9 Changing the coaxial cable length (in preparation)

- Valid for versions with remote amplifier.
- This setting makes it possible to configure the coaxial cable length between the sensor head and process connection.

Configuration

- Predefined coaxial cable length (1,000 mm, 2,000 mm, or 3,300 mm)
- Log into expert mode (see Chapter “5.1 Expert mode”)
- Configure the coaxial cable length in the EXPRT-Config-CbILen menu (1,000 to 3,300 mm)

Note:

Only the following configurations are permitted:

| Coaxial cable length [mm] | Max. probe length [mm] | |
|---------------------------|------------------------|------------------|
| | Foam mode inactive | Foam mode active |
| 1,000 | 4,000 | 2,000 |
| 2,000 | 3,000 | 1,500 |
| 3,300 | 1,000 | 500 |

5.10 Activating the display lock

- To prevent the sensor from being tampered with, password protection can be activated for the display.
- When the protection is active, the expert password (000537) must be entered before the menu can be accessed.
- The menu is only unlocked once the correct password is entered.

Configuration

- Log into expert mode (see Chapter “5.1 Expert mode”)
- The protection can be (de)activated via the EXPRT-Config-Lock menu.

Note:

- The user is logged out again after 5 minutes of inactivity.
- When the display is locked, only the configured measured value display (DspVal) can be seen

5.11 Selecting the display unit (millimeter/inch)

- This setting makes it possible to display and configure all length measurements in either millimeters or inches.

Configuration

- Log into expert mode (see Chapter “5.1 Expert mode”)
- Set the unit in the EXPRT-Config-Unit menu (mm/inch)

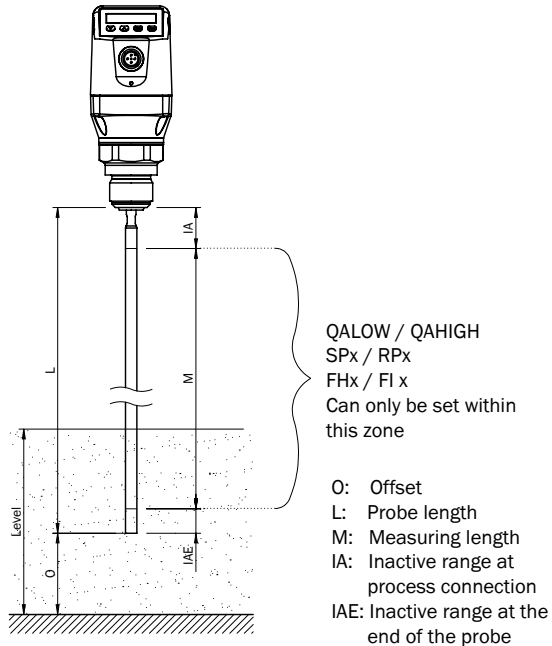
5 Advanced functions

5.12 Setting the offset

- This setting makes it possible to indicate the level value on the display in relation to the tank bottom instead of the end of the probe. The actual container level is then indicated on the display.

Configuration

- Log into expert mode (see Chapter “5.1 Expert mode”)
- Set the offset in the EXPRT-Config-Offset menu (0 to 3,000 mm)
- See the following diagram



Note:

- If the offset parameter is changed, the SPx/RPx/FLx/FHx/QALOW/QAHIGH parameters are automatically adjusted.

5.12 Resetting the calibration

Resetting AutCal

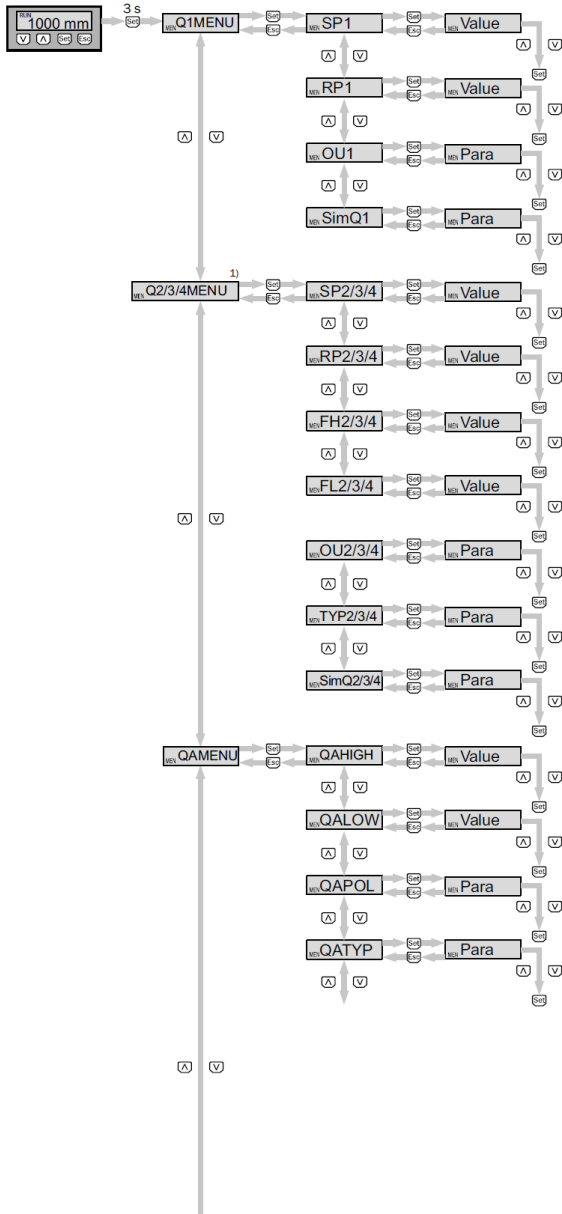
1. Log in to expert mode; see “5.1 Expert mode”.
2. Reset AutCal in the EXPRT-Pulse-Reset menu.

Resetting CalEmp+CalMed

1. Log in to expert mode; see “5.1 Expert mode”.
2. Reset CalEmp+CalMed in the EXPRT-Foam-Reset menu.

6 Menu overview

6 Menu overview



Menu overview continues on page 33.

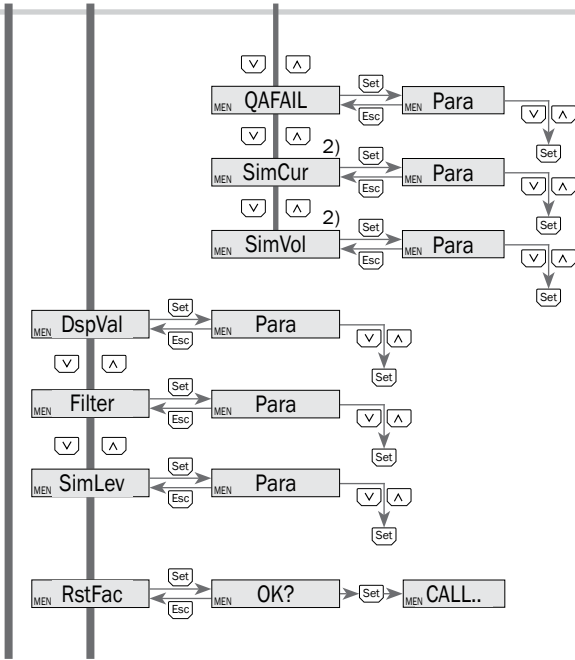
Note: Q3 and Q4 are only available for an NGR with four switching outputs.

1) Visible Elements which are displayed depend on the OUX parameter selection.

6 Menu overview

| Parameter | Description |
|---------------------------------------|---|
| Q1MENU, Q2MENU, Q3MENU, Q4MENU | See Chapter 3 "Configuring the switching outputs" |
| SPx | Switching point, switching output 1 or 2 or 3 or 4 (SPx > RPx) Note: Not displayed if the switching output in the OUX menu is set to error or window. |
| RPx | Reset switching point, switching output 1 or 2 or 3 or 4 Note: Not displayed if the switching output in the OU2/3/4 menu is set to error or window. |
| FHx FLx | <ul style="list-style-type: none"> • Upper threshold (high) window function, switching output 2/3/4 (FHx > FLx) • Lower threshold (low) window function, switching output 2/3/4 Note: Not displayed if the switching output in the OU2/3/4 menu is set to error or hysteresis. |
| Oux | Switching function, switching output <ul style="list-style-type: none"> • Qx-Hno = Hysteresis function, normally open • Qx-Hnc = Hysteresis function, normally closed • Qx-Fno = Window function, normally open (function only available for Q2/3/4) • Qx-Fnc = Window function, normally closed (function only available for Q2/3/4) • Qx-Eno = Error signal, normally open (function only available for Q2/3/4) • Qx-Enc = Error signal, normally closed (function only available for Q2/3/4) If Qx is used as an error signal, SPx/FHx and RPx/FLx are hidden in the menu. |
| SimQx | See Chapter 5.3 "Testing the configuration" |
| TYP2/3/4 | <ul style="list-style-type: none"> • Qx-PNP = Switching output in PNP circuit • Qx-NPN = Switching output in NPN circuit • Qx-Drv = Switching output executed in push/pull function |
| QAMENU | See Chapter 4 "Configuring the analog output" |
| QAHIGH | Input of the fill level in mm for 20 mA/10 V signal (QAHIGH > QALOW) |
| QALOW | Input of the fill level in mm for 4 mA/0 V signal |
| QAPOL | The analog output signal can be inverted <ul style="list-style-type: none"> • QA-Nrm = Analog output signal as configured • QA-INV = Analog output signal is inverted: QAHIGH 4 mA/0 V and QALOW 20 mA/10 V |
| QATYP | Setting of the output signal <ul style="list-style-type: none"> • 4-20 mA • 0-10 V • Auto V = Qa operated with voltage output of 0 to 10 V • Auto A = Qa operated with current output of 4 to 20 mA • Auto? = Automatic signal detection based on the existing load During a menu query, either 4-20 mA or 0-10 V is displayed. |

6 Menu overview



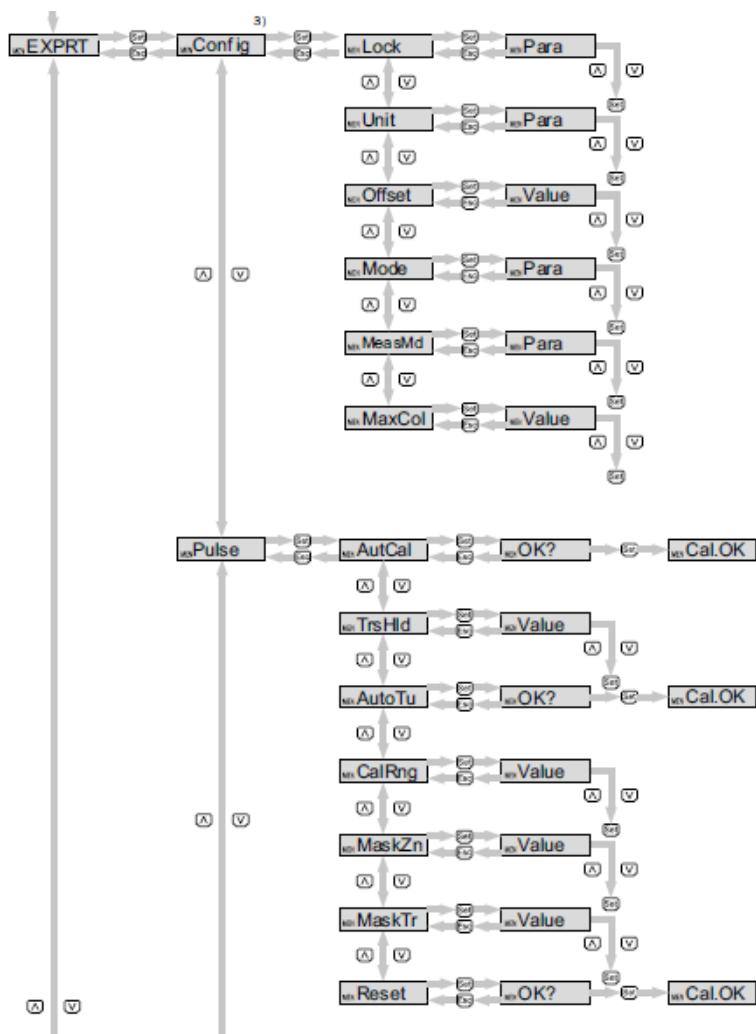
Menu overview continues on page 35.

2) Elements which are displayed depend on the QATYP parameter selection.

6 Menu overview

| Parameter | Description |
|---------------|--|
| QAFAIL | Output behavior as per NE43 in the event of a fault (function only available when current output has been selected under QATYP). <ul style="list-style-type: none"> • 3.5 mA = Analog current output is set to 3.5 mA in the event of a fault • 21.5 mA = Analog current output is set to 21.5 mA in the event of a fault |
| SimCur | See Chapter 5.3 "Testing the configuration" |
| SimVol | See Chapter 5.3 "Testing the configuration" |
| DspVal | Display settings <ul style="list-style-type: none"> • Distan = The display shows the distance in mm in relation to the end of the probe. • QaPerc = The display shows the fill level in % in relation to the QA analog output with the corresponding QAHIGH and QALOW thresholds. • QaBarG = The display shows a bar graph in relation to the QA analog output with the corresponding QAHIGH and QALOW thresholds. • QaSign = The display shows the current QA output value in mA or V. • QxSign = The display shows the output states. |
| Filter | See Chapter 5.2 "Filtering measured values" |
| SimLev | See Chapter 5.3 "Testing the configuration" |
| RstFac | Resetting of the set parameters back to the factory settings |

6 Menu overview



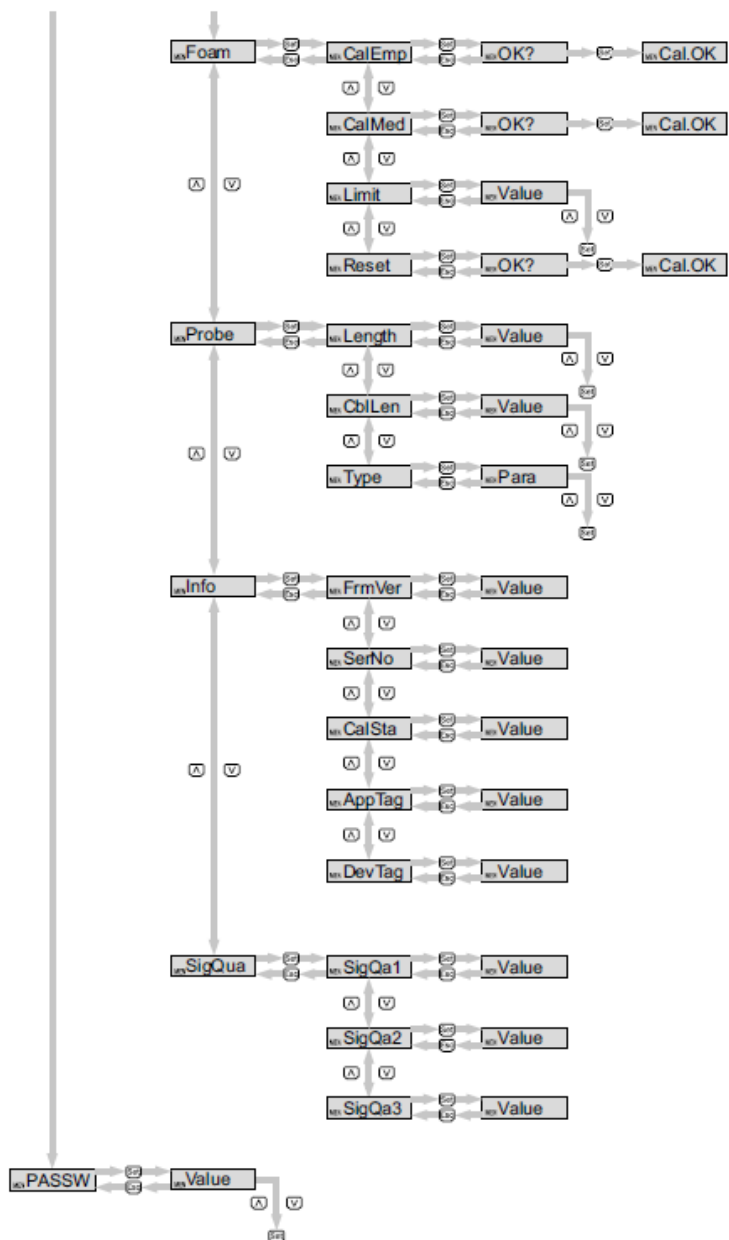
Menu overview continues on page 37.

▀ Password-protected measuring range.

6 Menu overview

| Parameter | Description |
|--------------|--|
| EXPRT | See Chapter 5.1 "Expert mode" |
| Lock | See Chapter "5.10 Activating the display lock" |
| Unit | See Chapter "5.11 Selecting the display unit (millimeter/inch)" |
| Offset | See Chapter "5.12 Setting the offset" |
| MeasMd | <p>Measuring mode</p> <ul style="list-style-type: none"> • HiSpd: max. length = 2,005 mm, response time < 400 ms • HiAcc: max. length = 6,005 mm, response time < 2,800 ms (more stable measured values, recommended for liquids with low DK values and where the TrsHld is < 70) • mode-1: not supported, deactivates current AutCal/foam calibration |
| Mode | See "5.4 Selection of evaluation method". |
| MaxCol | See Chapter "5.2 Filtering measured values" |
| Pulse | See "5.4 Selection of evaluation method". |
| AutCal | See "2 Commissioning the NGR". |
| TrsHld | <p>This value describes a factor which determines how strong an echo has to be in order to be recognized by the device. The value range lies between 20% and 500%. The default is 100% in this case. Only shown if password entered.</p> <ul style="list-style-type: none"> • 20% = high sensitivity • 100% = standard • 500% = low sensitivity |
| AutoTn | See "5.3 Automated adjustment of the interference signal limit". |
| CalRng | See "5.3 Automated adjustment of the interference signal limit". |
| MaskZn | See "5.3 Blanking the interference signals in the masked zone". |
| MaskTr | See "5.3 Blanking the interference signals in the masked zone". |
| Reset | Resets the values. |

6 Menu overview



6 Menu overview

| Parameter | Description |
|---------------|--|
| Foam | See “2.3 Foam commissioning (with factory settings)”. |
| CalEmp | See “2.3 Foam commissioning (with factory settings)”. |
| CalMed | See “2.3 Foam commissioning (with factory settings)”. |
| FomSta | Status of the foam calibration, read-only access <ul style="list-style-type: none"> • inactive: CalEmp and/or CalMed not successful or not performed. Foam treatment inactive. • active: Foam treatment active |
| Limit | Limit between foam and fluid. <ul style="list-style-type: none"> • Range: 20 to 100% • Factory setting: 90% • Medium surface: 90% • Foam surface: < 90% <p>When measuring the foam surface, it may be necessary to reduce the limit. If the sensor displays a limit value that is too low, it is necessary to reduce the limit.</p> |
| Probe | Special settings. |
| Length | <ul style="list-style-type: none"> • See “2.3 Foam commissioning (with factory settings)” |
| CblLen | See “5.9 Changing the coaxial cable length”. |
| Type | Choosing between rod and rope. |
| Info | Sensor information |
| FrmVer | Shows the firmware version |
| SerNo | Shows the serial number |
| CalSta | Displays the status of the container calibration |
| AppTag | Measuring point name, can only be described via IO-Link. |
| DevTag | Device name, can only be written over IO-Link. |
| SigQua | Parameter describes the quality of the measuring signal. |
| SigQa1 | See Chapter “5.8 Evaluating signal quality” |
| SigQa2 | See Chapter “5.8 Evaluating signal quality” |
| SigQa3 | See Chapter “5.8 Evaluating signal quality” |
| StEcho | This function makes it possible to save diagnostic data in the device. |
| PASSW | See Chapter “5.1 Expert mode” |

7 Troubleshooting

7 Troubleshooting

7.1 Error message on the display

| Error | Cause | Solution |
|--|--|---|
| !InvEc & level present | AutCal not executed, interference superimposes medium reflection | Perform commissioning (see Chapter 2.1 "Quick commissioning") |
| | TrsHId setting is not suitable for the medium | Perform advanced commissioning (see Chapter 2.2 "Advanced commissioning") |
| !InvEc & empty tank | Probe length configured incorrectly | Check probe length and compare against configuration in EXPRT-Config-LENGTH |
| | Probe not available | Check probe |
| !ATTNT | A parameter was written outside of the valid value range and therefore adjusted | Write the value again inside of the valid range |
| | Another parameter was automatically adjusted due to a dependency (SPx, RPx) | Check parameter again |
| !WRONG | Incorrect password entered | Enter correct password |
| !NoCal | Information: The AutCal process or foam calibration was rejected because the probe length, teach-in depth, or measuring mode was changed | Perform commissioning again if necessary |
| !CalOk | The teach-in process was successful | |
| !NoSig | AutCal failed | Repeat commissioning |
| !faild | Foam-CalEmp or FoamCalMed menu item failed | Follow the foam commissioning instructions |
| !SC-Q1 !SC-Q2 !SC-Q3 !SC-Q4 !SC-Qa | Short-circuit at the output | Remove short-circuit |
| | Load resistance at the output is too low | Increase load resistance |
| !IOLOf | Supply voltage too low for IO-Link communication | Increase supply voltage to achieve the desired functionality |
| !QaOff | Supply voltage too low for analog output | Increase supply voltage to achieve the desired functionality |
| !QxOff | Supply voltage too low for switching outputs | Increase supply voltage to achieve the desired functionality |
| !QaOvf | The ohmic load at the analog current output Qa is too high | Reduce the load at Qa |
| | The analog current output Qa is not wired | Connect the load to Qa |

7 Troubleshooting

| Error | Cause | Solution |
|---|--|---|
| !Range | The maximum allowable measuring range was exceeded. Measurement in this configuration is not possible. | Reduce probe length and/or coaxial cable length (see Chapter "5.9 Changing the coaxial cable length") |
| !Cable | The coaxial cable is damaged/faulty | Replace the coaxial cable |
| | The coaxial cable length was configured incorrectly | See Chapter 5.9 "Changing the coaxial cable length" |
| Display only shows RUN. Otherwise the display is empty. | DspVal menu parameter is set to QaBarG and the level is below QALOW | Change QALOW or DspVal |
| Display off | Temperature too high | Reduce the temperature |
| | Temperature is too low | Increase the temperature |
| | No supply voltage | Connect sensor correctly |
| !Err[xx] !ErM[xx] !ErI[xx] !ErO[xx] | System error | The device is faulty and must be replaced. Replace the sensor. |
| NVFail | Memory error | The device is faulty and must be replaced. Replace the sensor. |

7.2 Operating the display

| Error | Cause | Solution |
|--|--|---|
| The menu item SPx/RPx is not displayed | QxMENU/OUx is not configured to Qx-Hno or Qx-Hnc | Perform configuration of Qx (see Chapter 3 "Configuring the switching outputs") |
| The menu item FHx/FLx is not displayed | QxMENU/OUx is not configured to Qx-Fno or Qx-Fnc | Perform configuration of Qx (see Chapter 3 "Configuring the switching outputs") |
| QAFail is not displayed | The analog output Qa is in voltage mode (QATYP = 0 to 10 V) | Perform configuration of Qa (see Chapter 4 "Configuring the analog output") |
| SimVol is not displayed | The analog output Qa is in current mode (QATYP = 4 to 20 mA) | Perform configuration of Qa (see Chapter 4 "Configuring the analog output") |
| SimCur is not displayed | The analog output Qa is in voltage mode (QATYP = 0 to 10 V) | Perform configuration of Qa (see Chapter 4 "Configuring the analog output") |
| EXPERT-Config... is not displayed | Correct password not entered | See Chapter 5.1 "Expert mode" |

7 Troubleshooting

| Error | Cause | Solution |
|--|---------------------------------------|---|
| EXPR-T-Foam-... is not displayed | Correct password not entered | See Chapter 5.1 "Expert mode" |
| Lengths are expressed as decimal numbers | Inch is activated as the display unit | Perform configuration of unit [see Chapter 5.11 "Selecting the display unit (millimeter/inch)"] |
| The menu only shows PASSW | Display lock is activated | See Chapter 5.10 "Activating the display lock" |

7.3 Outputs

| Error | Cause | Solution |
|--|---|---|
| Switching output does not behave as expected | Configuration incorrect | Perform configuration of the switching output (see Chapter 3 "Configuring the switching outputs") |
| | An error is pending; the sensor outputs are in a safe state | Remove the cause of the error |
| | Cable break | Check the cable |
| Analog output does not behave as expected | Configuration incorrect | Configure the analog output (see Chapter 4 "Configuring the analog output") |
| | An error is pending; the sensor outputs are in a safe state | Remove the cause of the error |
| | Cable break | Check the cable |

7.4 Behavior

| Error | Cause | Solution |
|---|--------------------------|---|
| Sensor shows high level after installation even though the tank is empty | AutCal not performed | Perform commissioning (see Chapter 2 "Commissioning the NGR") |
| When used with a coaxial tube, the sensor indicates a high level although the tank is empty | AutCal not performed | Perform commissioning (see Chapter 2 "Commissioning the NGR") |
| Level value fluctuates on the display | Medium surface unsettled | Activate filtering (see Chapter 2.1 "Quick commissioning") |

7 Troubleshooting

| Error | Cause | Solution |
|---|--|--|
| The displayed level value / SPx / RPx / FHx/FLx / QALOW/QAHIGH is greater than the probe length | An offset was configured for the level value | Adjust offset (See Chapter 5.12 "Setting the offset") |
| | Incorrect probe length configured | Adjust probe length (see Chapter 5.6 "Configuring the probe length") |
| Level occasionally jumps to a higher value | Contamination in the vicinity of the process connection | Clean |
| | Spray ball or feed dampen probe with medium above the medium surface | Observe the installation conditions Configure the MaxCoL plausibility filter (see chapter "5.2 Filtering measured values") |
| | Change in the ambient conditions regarding the situation during the AutCal process | Perform commissioning again (see Chapter 2 "Commissioning the NGR") |
| | Significant buildup of foam | Perform foam commissioning (see Chapter 2.3 "Foam commissioning") |
| | TrsHld set too low, the echo algorithm detects interference reflections | Increase TrsHld |
| Level occasionally jumps to 0 mm | TrsHld set too high | Perform advanced commissioning (see Chapter 2 "Commissioning the NGR") |
| | Significant buildup of foam | Perform foam commissioning |
| No measurement of low levels for media with low DKs | Increased inactive range at the probe end for media with a low DK | |
| Increased measurement inaccuracy | Use of foam algorithm | |

8 Technical Data

8.1 Features

| | | | | | |
|-----------------------------------|---|-----------------------|--------------------|---------------------|----------------------|
| Medium | Liquids | | | | |
| Detection type | Limit, continuous | | | | |
| Probe length | <table style="width: 100%; border: none;"> <tr> <td style="text-align: center; width: 30%;">Mono-rod probe</td> <td>200 mm to 2,000 mm</td> </tr> <tr> <td style="text-align: center;">Cable probe*</td> <td>1,000 mm to 4,000 mm</td> </tr> </table> | Mono-rod probe | 200 mm to 2,000 mm | Cable probe* | 1,000 mm to 4,000 mm |
| Mono-rod probe | 200 mm to 2,000 mm | | | | |
| Cable probe* | 1,000 mm to 4,000 mm | | | | |
| Adjustable measuring range | 95 mm to 6,005 mm | | | | |
| Process pressure | -1 bar to 10 bar | | | | |
| Process temperature | -20 °C to +100 °C | | | | |
| RoHS certificate | ✓ | | | | |
| IO-Link | ✓ | | | | |

8.2 Performance

| | |
|------------------------------------|----------|
| Accuracy ¹⁾ | ±5 mm |
| Repeatability ¹⁾ | ≤ 2 mm |
| Resolution | < 2 mm |
| Response time ³⁾ | < 400 ms |

* in preparation

8 Technical data

| | |
|--|--|
| Dielectric constant | ≥ 5 for mono-rod probe/cable probe* ≥ 1.8 with coaxial tube |
| Conductivity | No limitation |
| Maximum change of level ⁴⁾ | 500 mm/s |
| Inactive area at process connection ²⁾ | 25 mm |
| Inactive area at end of probe ¹⁾ | 10 mm |

¹⁾ With water under reference conditions.

²⁾ With parameterized container with water under reference conditions, otherwise 40 mm.

³⁾ Depends on measuring mode (high-speed < 400 ms, high accuracy < 2,800 ms)

⁴⁾ Depends on configuration (MaxCol - maximum change of level)

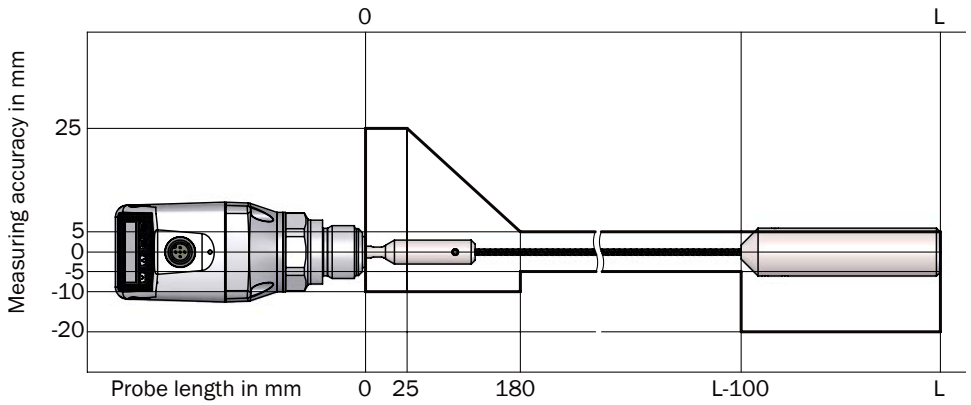
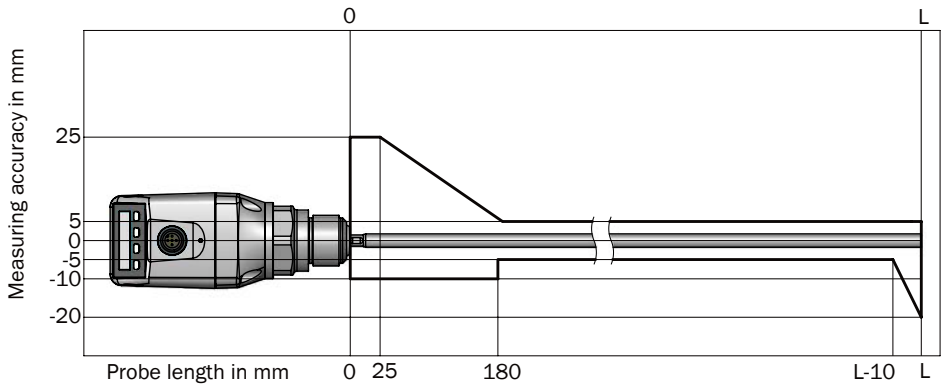
8.3 Reference conditions

| | |
|--|---------------------------|
| Container with diameter | 1 m |
| Minimum distance to built-in components | > 300 mm |
| Distance from end of probe to tank bottom | > 15 mm |
| Air humidity | 65% ± 20% |
| Temperature | +20 °C ± 5 °C |
| Pressure | 1,013 mbar abs. ± 20 mbar |
| Medium | Water, DK = 80 |
| Centered installation of sensor | ✓ |
| Container parameterization carried out | ✓ |

8 Technical data

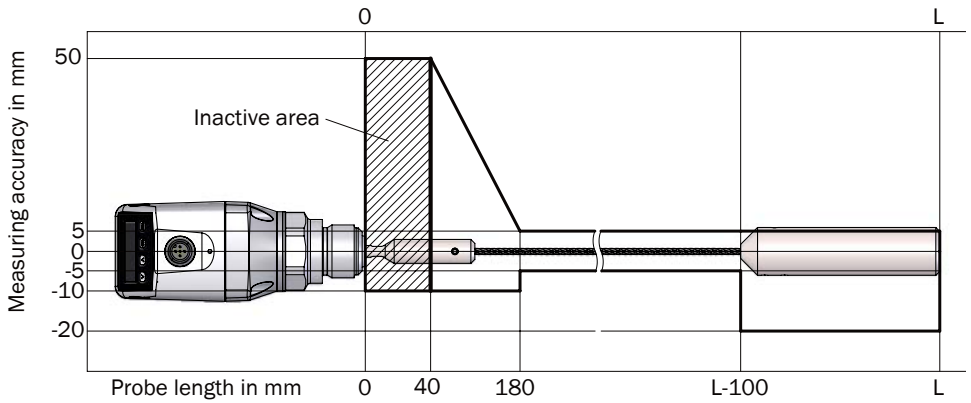
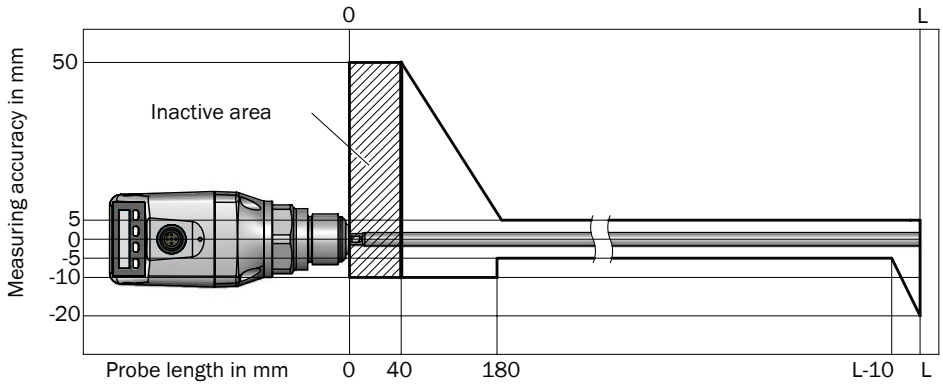
8.4 Measurement accuracy

Measurement accuracy with parameterized container



8 Technical data

Measurement accuracy without parameterized container



(in preparation)

8 Technical data

8.5 Mechanics/materials

| | |
|---------------------------------|----------------------|
| Wetted parts | 1.4404, PTFE |
| Process connection | G 3/4 A, 3/4" NPT |
| Housing material | Plastic PBT |
| Max. probe load | ≤ 6 Nm |
| Enclosure rating | IP67: EN 60529 |
| Weight | Max. 1.3 kg |
| Coaxial cable insulation | PVC |

8.6 Electrical connection values

| | |
|---------------------------------------|--|
| Supply voltage ¹⁾²⁾ | 12 V DC to 30 V DC |
| Current consumption | ≤ 100 mA at 24 V without output load |
| Initialization time | ≤ 5 s |
| Protection class | III |
| Connection type | M12 x 1 (5-pin) M12 x 1 (8-pin) |
| Hysteresis | Min. 3 mm, freely configurable |
| Output signal ¹⁾ | 4 mA to 20 mA / 0 V to 10 V automatically switchable depending on output load ¹⁾ 1 PNP transistor output (Q1) and 1 PNP/NPN transistor output (Q2) switchable, or 1 PNP transistor output (Q1) and 3 PNP/NPN transistor outputs (Q2 to Q4) switchable (depending on type) ¹⁾ |
| Signal voltage HIGH | U _v -2 V |
| Signal voltage LOW | ≤ 2 V |
| Output current | < 100 mA |
| Inductive load | < 1 H |
| Capacitive load | 100 nF |
| Temperature drift | < 0.1 mm/K |
| Output load | 4 mA to 20 mA < 500 ohms at U _v > 15 V 4 mA to 20 mA < 350 ohms at U _v > 12 V 0 V to 10 V > 750 ohms at U _v ≥ 14 V |
| Lower signal level | 3.8 mA to 4 mA |
| Upper signal level | 20 mA to 20.5 mA |
| EMC | EN 61326-1:2006, 2004/108/EC |

¹⁾ All connections are reverse polarity protected. All outputs are overload and short-circuit protected.

²⁾ Use an energy-limited circuit for power supply as per UL61010-1 3rd Ed., Section 9.3

8 Technical data

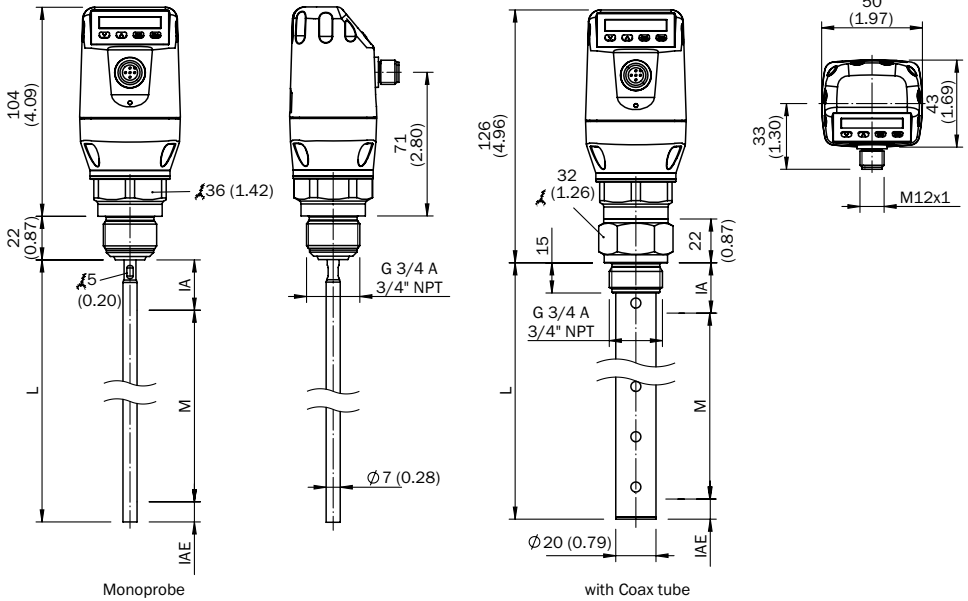
8.7 Environmental conditions

| | |
|---|------------------|
| Ambient temperature, operation ¹⁾ | -20 °C to +60 °C |
| Ambient temperature, storage | -40 °C to +80 °C |

¹⁾ According to UL listing; degree of contamination 3 (UL61010-1: 2012-05); air humidity: 80% at temperatures up to 31 °C; installation height: max. 3,000 m above sea level; indoor applications only

8.8 Dimensional drawings

Dimensions in mm



M: Measuring range

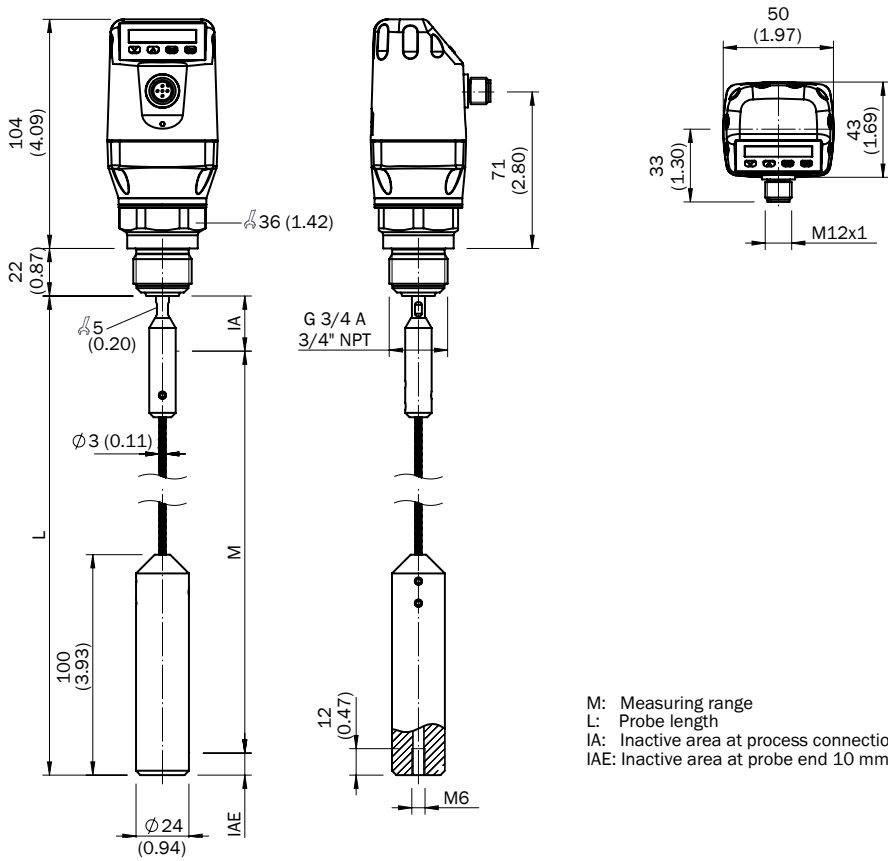
L: Probe length

IA: Inactive area at process connection 25 mm

IAE: Inactive area at probe end 10 mm

8 Technical data

Standard version



- M: Measuring range
- L: Probe length
- IA: Inactive area at process connection 25 mm
- IAE: Inactive area at probe end 10 mm

8 Technical data

8.9 Factory settings

| Parameter | Factory setting |
|------------|--|
| SP1 | 80% of the probe length measured from the end of the probe |
| RP1 | 5 mm below SP1 |
| OU1 | Q1_Hno |
| SP2 | For 5-pin versions: 20% of the probe length measured from the end of the probe For 8-pin versions: 60% of the probe length measured from the end of the probe |
| RP2 | 5 mm below SP2 |
| OU2 | Q2_Hno |
| TYP2 | Q2_PNP |
| SP3 | 40% of probe length measured from end of probe |
| RP3 | 5 mm below SP3 |
| OU3 | Q3_Hno |
| SP4 | 20% of the probe length measured from the end of the probe |
| RP4 | 5 mm below SP4 |
| OU4 | Q4_Hno |
| TYP3 | Q3_PNP |
| TYP4 | Q4_PNP |
| QAHIGH | 50 mm below start of probe |
| QALOW | 10 mm above end of probe |
| QAPOL | QA_Nrm |
| QATYP | Auto |
| QAFAIL | 3.5 mA |
| SimCur | SimOff |
| SimVol | SimOff |
| DspVal | Distan |
| Filter | Off |
| SimLev | SimOff |
| TrsHld | 100 |
| MaskZn | 0 mm |
| MaskTr | 50% |
| Mode | Pulse |
| CalSta | noCal |
| Probe/Type | Depending on probe type: Rod/Rope |
| MaxCol | Depending on measuring mode: HiSped = AnySped, HiAcc = 10 cm/s |
| MeasMd | HiSpd |
| CalRng | 6,005 mm |
| FomSta | Inactive |
| Limit | 90 |
| Offset | 0 mm |
| Unit | mm |
| Lock | Inactive |

9 Order Details

9 Order Details

Order Details (Example: NGR 1 2 4 2 G5 B)

| Model | Version | Material | Signal Output | Contact | Connection | Probe length |
|-------|--|------------------------------|--------------------------------------|--|---|--|
| NGR | 1 = probe 2 ²⁾ = coaxial | 2 = stainless steel/ PTFE | 4 = 4-20 mA/ 0-10 V switchable | 2 = 1xPNP+1xPNP/NPN 4 = 1xPNP+3xPNP/NPN | G5 = G $\frac{3}{4}$ male N5 = $\frac{3}{4}$ " NPT male | 0 ¹⁾ = probe length 2000 mm (standard) L/0000 = without probe (L = 0 mm) L/xxxx ³⁾ = probe length xxxx mm (4-digit number 0200...2000 mm rounded off to 10 mm) B ¹⁾ = mounted on bypass |
| | 4 = wire | 2 = stainless steel | 4 = 4-20 mA/ 0-10 V switchable | 2 = 1xPNP+1xPNP/NPN | G5 = G $\frac{3}{4}$ male N5 = $\frac{3}{4}$ " NPT male | 4 = probe length 4000 mm (standard) S = Length 1000...4000 mm (specify in clear text) |

¹⁾ Only possible with NGR 1. Bypass-specification, see NBK-M data sheet

²⁾ Using a coaxial tube improves signal detection, particularly in media with low DK values (e.g., oil)

³⁾ L/2000 only possible for NGR 2. For NGR 1... and L = 2000 mm probe length code „0“ must be selected.

Note: Standard probe length «L» = 2000 mm (NGR 1242G50 on stock). Probe length «L» available in steps of 10 mm. Example: 200, 210, 220, 230...2000 mm.

Standard wire length «L» = 4000 mm (NGR 4242G50 on stock). Probe length «L» available in steps of 100 mm. Example: 1000, 1100, 1200, 1300...4000 mm. Please specify in clear text while ordering

Plug Connectors and Cables

| Model | Brief description |
|----------------|--|
| ZUB-KAB-12K502 | Cable, M12, 5-pin, straight connector female with molded cable, 2 m, PUR/PVC |
| ZUB-KAB-12K802 | Cable, M12, 8-pin, straight connector female with molded cable, 2 m, PUR/PVC |

10 Maintenance

The NGR is maintenance-free. We recommend doing the following regularly:

- Checking the probe for contamination
- Checking the screw connections and plug-in connections

11 Returning the level sensor

Declaration of no objection (contamination declaration in the event of service work)

Rinse off or clean removed devices before returning them in order to protect our employees and the environment from dangers posed by residue from measured materials. Faulty devices can only be examined when accompanied by a completed return form. A declaration of this type includes information about all materials which have come into contact with the device, including those which were used for testing purposes, operation, or cleaning. The return form is available at our Internet site (www.kobold.com).

12 Disposal

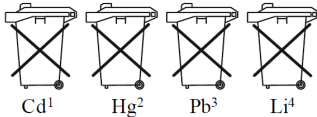
Dispose of device components and packaging materials in compliance with applicable country-specific waste treatment and disposal regulations of the region of use.

Note!

- Avoid environmental damage caused by media-contaminated parts
- Dispose of the device and packaging in an environmentally friendly manner
- Comply with applicable national and international disposal regulations and environmental regulations.

Batteries

Batteries containing pollutants are marked with a sign consisting of a crossed-out garbage can and the chemical symbol (Cd, Hg, Li or Pb) of the heavy metal that is decisive for the classification as containing pollutants:



1. „Cd" stands for cadmium
2. „Hg" stands for mercury
3. „Pb" stands for lead
4. „Li" stands for lithium

Electrical and electronic equipment



13 Medium list

This medium list (from page 55) provides an overview of the DK values of liquids. Water-based liquids always have a DK value of > 5, which allows NGR to be used easily. For DK values of < 5, a coaxial tube or a metallic immersion tube/bypass is always required.

Appendix 1 Medium list

| Substance | DK value | Substance | DK value | Substance | DK value |
|------------------------------|----------|---------------------------|----------|----------------------|----------|
| Acetal (25°C) | 3.8 | Formic acid | 57.9 | Benzaldehyde | 17.6 |
| Acetaldehyde | 15.0 | Ammonia | 15.0 | Benzil (80°C) | 10.0 |
| Acetamide (77°C) | 59.2 | Ammonia solution (25%) | 31.6 | Benzine | 2.0 |
| Acetoacetic acid ethyl ester | 15.0 | Ammonia salt | 4.3 | Benzene | 2.3 |
| Acetone | 21.5 | Pentanol | 14.8 | Benzene, heavy | 3.2 |
| Acetophenone | 18.0 | Amyl amine | 4.5 | Benzyl alcohol | 13.5 |
| Acetylacetone | 23.0 | Aniline | 7.0 | Benzyl amine | 4.6 |
| Acetyl bromide | 16.2 | Anisealdehyde | 22.3 | Benzyl chloride | 7.0 |
| Acetyl chloride | 15.9 | Anisole | 4.5 | Beer brew | 25.0 |
| Acetylene dibromide | 7.2 | Anthracite | 3.2 | Bitumen | 2.8 |
| Acetylene tetrabromide | 5.6 | Antimony hydride | 1.8 | Hydrogen cyanide | 158.0 |
| Aconite acid ester | 6.3 | Malic acid diethylester | 10.0 | Bore oil emulsion | 25.0 |
| Adipic acid | 1.8 | Argon | 1.5 | Bornylacetate | 4.6 |
| Aerosile | 1.0 | Arsine | 2.1 | Bromine | 3.1 |
| Activated carbon | 12.0 | Arsole | 2.3 | Butanoic acid | 3.0 |
| Alum (60°C) | 4.2 | Asbestos | 10.0 | Camphene | 2.3 |
| Allyl alcohol | 20.6 | Ascorbic acid (vitamin C) | 2.1 | Caproic acid (71°C) | 2.6 |
| Allyl chloride | 8.2 | Azelaic acid diethylester | 5.0 | Caprylic acid | 2.5 |
| Allyl iodide | 6.1 | Azoxybenzene (36°C) | 5.2 | Carbazole | 1.3 |
| Aluminum bromide (100°C) | 3.4 | Basalt | 2.5 | Carbonylcyanide | 10.7 |
| Aluminum foil | 10.8 | Cotton fiber flour | 3.2 | Cellite | 1.6 |
| Aluminum hydroxide | 2.5 | Bauxite | 2.5 | Cetyl alcohol (60°C) | 3.6 |
| Aluminum splinters | 7.3 | Bentonite | 8.1 | Quinoline | 8.8 |
| Aluminum sulfate | 2.6 | Benzal chloride | 6.9 | Chlorine, liquid | 2.1 |

Appendix 1 Medium list

| Substance | DK value | Substance | DK value | Substance | DK value |
|------------------------------|----------|-------------------------|----------|-------------------------|----------|
| Chloral | 6.7 | Ice cream (-20°C) | 16.5 | Ferrozell | 18.3 |
| Chlorobenzine | 5.7 | Iron (III) oxide red | 1.9 | Fat coal | 3.4 |
| Chloracetic acid | 33.4 | Emulphor | 4.0 | Fatty acid (35°C) | 1.7 |
| Chlorohydrin | 31.0 | Epichlorhydrin | 23.0 | Fish oil | 2.6 |
| Chlorinated lime | 2.3 | Peanuts, dried | 3.1 | Flax pellets | 1.4 |
| Chloroform (trichlormethane) | 4.8 | Peanut expeller | 2.4 | Meat and bone meal | 1.9 |
| Cola essence | 17.3 | Vinegar | 24.0 | Tankage | 1.9 |
| Cream (skin) | 19.0 | Acetic acid | 6.2 | Fly ash | 3.3 |
| Cuminaldehyde | 10.7 | Cement asbestos | 3.2 | Fluorine | 1.5 |
| Cyanogen | 2.5 | Ethanol (ethyl alcohol) | 16.2 | Fluorbenzene | 6.4 |
| Decalin | 2.1 | Ether | 4.0 | Hydrogen fluoride (0°C) | 83.6 |
| Degalan | 3.1 | Ethyl acetate | 6.0 | Calcium fluoride | 2.5 |
| Desmodur | 10.0 | Ethylamine | 6.9 | Formamide | 109.0 |
| Diacetone alcohol | 18.2 | Ethyl benzoate | 6.0 | Furan | 3.0 |
| Diamylether | 3.0 | Ethyl benzene | 2.4 | Furfurol | 41.7 |
| Dibenzofuran (100°C) | 3.0 | Ethylene chlorohydrin | 25.0 | Animal feed grist | 2.4 |
| Dibenzyl (60°C) | 2.5 | Ethylene chloride | 10.6 | Germanium tetrachloride | 2.4 |
| Diesel fuel | 2.1 | Ethylenediamine | 15.0 | Grain grist | 3.0 |
| Diethylamine | 3.8 | Ethylene oxide (-1°C) | 13.9 | Gypsum | 1.8 |
| Dimethylether (methyl ether) | 5.0 | Ethyl mercaptan | 6.9 | Fiber glass powder | 1.1 |
| Diofan | 32.0 | Fenchone | 12.8 | Glass granulate | 4.0 |
| Dioxane | 2.0 | Ferrite pellets | 21.0 | Cullet | 2.0 |
| Diphenyl (75°C) | 2.5 | Ferrosilicone | 10.0 | Glucose (50°C) | 30.0 |
| Printing ink | 4.6 | Green vitriol (80°C) | 32.4 | Glycerol | 13.2 |

Appendix 1 Medium list

| Substance | DK value | Substance | DK value | Substance | DK value |
|------------------------|----------|-------------------------|----------|-----------------------|----------|
| Glycerol water | 37.0 | Splints | 1.1 | Isosafrol | 3.3 |
| Glycol | 37.0 | Honey | 24.0 | Iodine | 11.1 |
| Glysantin | 25.0 | Hydrazine | 58.0 | Iodobenzene | 4.6 |
| Granuform | 4.0 | Imidazole, pure (100°C) | 23.0 | Methyl iodide | 7.1 |
| Guaiacol | 11.0 | Isoamyl acetate | 4.8 | Hydrogen iodide | 2.9 |
| Guano (phosphate rock) | 2.5 | Isoamyl alcohol | 15.6 | Coffee beans | 1.5 |
| Oat | 4.9 | Isoamyl bromide | 6.0 | Cocoa beans | 1.8 |
| Urea | 2.9 | Isoamyl chloride | 6.1 | Caustic potash | 3.3 |
| Resin | 1.5 | Isoamyl ether | 2.8 | Potash salt | 2.0 |
| Hazelnuts | 2.0 | Isoamyl iodide | 5.6 | Lime | 2.0 |
| Hot glue (150°C) | 2.3 | Isobutanoic acid | 2.6 | Potato starch | 1.7 |
| Heating oil | 2.1 | Isobutyl alcohol | 18.1 | Ceramic compound | 17.0 |
| Helium | 1.1 | Isobutyl amine | 4.4 | Ketchup | 24.0 |
| Heptane | 1.9 | Isobutyl benzene | 2.3 | Gravel | 2.6 |
| Heptanal | 9.1 | Isobutyl bromide | 7.2 | Diatomaceous earth | 1.4 |
| Heptanoic acid (71°C) | 2.6 | Isobutyl chloride | 6.5 | Silicic acid | 2.0 |
| Heptene | 2.1 | Isobutyl cyanide | 18.0 | Bone fat | 2.7 |
| Hexane | 1.9 | Isobutyl iodide | 6.5 | Bonemeal | 1.7 |
| Hexene | 2.1 | Isobutyl nitrate | 11.7 | Sodium chloride | 23.0 |
| Hexanol | 12.5 | Isobutyl silane | 2.5 | Coal, 15% moisture | 4.0 |
| Hibiscus | 2.8 | Isoquinoline | 10.7 | Diethyl carbonate | 2.8 |
| Wood chips | 2.3 | Isocyanate | 6.1 | Coal dust | 2.5 |
| Charcoal | 1.3 | Isoprene | 2.1 | Coconut oil (refined) | 2.9 |
| Wood swarf | 1.5 | Isopropanol | 18.0 | Coke | 3.0 |

Appendix 1 Medium list

| Substance | DK value | Substance | DK value | Substance | DK value |
|-------------------------|----------|---------------------------|----------|-------------------------|----------|
| Cork powder | 1.7 | Flour | 2.5 | Nitroglycol | 28.3 |
| Concentrated feed | 3.2 | Molasses | 31.3 | Nitroglycerin | 19.3 |
| Chalk | 2.1 | Menthol (42°C) | 4.0 | Nitro varnish | 5.2 |
| Cresol | 11.0 | Mesityl oxide | 15.0 | Nitromethane | 39.0 |
| Cresol resin | 18.3 | Metal powder | 6.0 | Nitrophoska | 5.4 |
| Crystal sugar | 2.0 | Methanol (methyl alcohol) | 33.0 | Nitrosyl bromide (13°C) | 15.2 |
| Fertilizer | 4.3 | Methyl acetate | 8.0 | Nitrosyl chloride | 19.0 |
| Plastic pellets | 1.2 | Methylene bromide | 7.0 | Pasta, milled durum | 1.9 |
| Copper ore | 5.6 | Methylene chloride | 9.0 | Octane | 2.0 |
| Nitrous oxide | 1.5 | Methylene chloride | 9.1 | Octene | 2.1 |
| Lanolin | 4.2 | Methylene iodide | 5.3 | Octyl bromide | 5.0 |
| Latex | 24.0 | Methyl nitrate | 23.5 | Oil | 2.0 |
| Lauric acid ethyl ester | 3.4 | Methyl cellulose | 3.0 | Oleic acid | 2.5 |
| Glue | 2.0 | Monochloremethane | 9.8 | Water-in-oil emulsion | 24.2 |
| Linoleic acid | 2.7 | Morpholine | 7.3 | Oxalo ethyl acetate | 6.0 |
| Solvent | 18.0 | Naphthenic acid | 2.6 | Palmitic acid | 2.3 |
| Skim milk powder | 2.3 | Naphthalene | 2.5 | Palm tree nuts | 2.2 |
| Corn | 3.6 | Sodium carbonate | 3.0 | Palm tree nuts | 2.8 |
| Corn grist | 2.1 | Sodium methylate | 1.5 | Palm seed oil | 1.8 |
| Corn starch syrup | 18.4 | Sodium perborate | 2.2 | Paper scraps | 1.2 |
| Malt | 2.7 | Sodium peroxide | 2.7 | Paraffin | 1.6 |
| Mandelic acid nitril | 18.0 | Sodium sulfate | 2.7 | Paraldehyde | 15.1 |
| Marble stones small (2- | 2.5 | Nitrobenzene | 35.0 | Pelargon | 2.8 |
| Mice feed | 2.3 | Nitroethane | 29.0 | Penta borane | 21.0 |

Appendix 1 Medium list

| Substance | DK value | Substance | DK value | Substance | DK value |
|----------------------|----------|----------------------------|----------|---------------------------------|----------|
| Penta ethyl chloride | 3.8 | Liquid detergent | 1.2 | Nitric acid (98%) | 19.0 |
| Penta chlorotoluene | 4.8 | Propanal (15°C) | 14.4 | Hydrochloric acid | 5.0 |
| Pentane | 1.8 | Propanol (propyl alcohol) | 2.2 | Salt water | 32.0 |
| Pentanal (15°C) | 11.8 | Propanoic acid | 3.2 | Oxygen | 1.5 |
| Pentene | 2.0 | Propylamine | 3.0 | Chamotte | 1.8 |
| Perchlorate | 3.6 | Propylene, liquid | 1.9 | Foam flakes | 1.1 |
| Hexachlorobutadiene | 2.6 | Propylene chloride | 9.0 | Lard (80°C) | 2.1 |
| Perlite | 1.7 | Propylether | 3.3 | Soft soap | 32.0 |
| PET powder | 1.5 | PVC powder, pure | 1.3 | Chocolate powder | 2.0 |
| Phenetole | 4.2 | Pyridine | 13.2 | Black liquor | 32.0 |
| Phenol | 8.0 | Pyrrol | 8.0 | Sulfur | 3.5 |
| Phenol resin | 7.4 | Silica sand | 2.0 | Sulfur dioxide (sulfurous acid) | 14.0 |
| Phosgene | 4.3 | Quartz stone meal | 2.7 | Carbon disulfide, pure | 2.6 |
| Phosphate | 4.0 | Mercury diethyl | 2.1 | Sulfuric acid | 21.9 |
| Phosphorus, liquid | 3.9 | Rapeseed | 3.3 | Sulfuric acid (15%) | 31.0 |
| Phosphorus salt | 4.0 | Rapeseed grist | 2.1 | Sulfuric acid (97%) | 8.6 |
| Pinane | 2.1 | Rice | 3.0 | Sulfur trioxide | 3.1 |
| Piperidine | 5.8 | Rye | 6.0 | Hydrogen sulfide | 6.0 |
| Polyamide pellets | 1.7 | Rye bran | 2.2 | Heavy fuel oil | 2.2 |
| Polyethylene | 1.2 | Beetroot seeds | 3.5 | Soap flakes | 9.2 |
| Polypropylene | 1.6 | Beetroot cuttings | 7.3 | Soap pellets | 3.5 |
| Polyrol | 2.8 | Carbon black | 18.8 | Mustard | 24.0 |
| Polyvinyl acetals | 2.8 | Saccharose solution | 20.0 | Mustard seeds | 3.6 |
| Popcorn | 1.1 | Sawdust | 1.3 | Silicone oil | 2.7 |

Appendix 1 Medium list

| Substance | DK value |
|----------------------|----------|
| Silicone rubber | 2.9 |
| Soy flour | 4.5 |
| Soy grains | 2.9 |
| Sunflower seeds | 2.0 |
| Chaff | 1.5 |
| Stearic acid | 2.3 |
| Rock salt (0–25 mm) | 4.3 |
| Styrene | 2.4 |
| Tobacco dust | 1.8 |
| Talcum | 1.5 |
| Tea powder | 2.0 |
| Tar, raw | 4.0 |
| Terephthalic acid | 1.5 |
| White spirit | 2.0 |
| Terpinene | 2.7 |
| Terpinolene | 2.3 |
| Tetrachloroethylene | 2.5 |
| Carbon tetrachloride | 2.3 |
| Thomaskali dust | 3.4 |
| Thujone (0°C) | 10.8 |
| Meat and bone meal | 2.2 |
| Titan tetrachloride | 2.8 |
| Toluene | 2.4 |
| Clay | 2.3 |

| Substance | DK value |
|-------------------------------|----------|
| Transformer oil | 2.1 |
| Trichloroethylene | 3.2 |
| Triethyl aluminum | 2.9 |
| Triptan | 1.9 |
| Dry yeast | 2.0 |
| Ultrasil | 1.4 |
| Undecan | 2.0 |
| Valeric acid | 2.7 |
| Viscose | 34.5 |
| Wax | 1.8 |
| Benzine | 2.0 |
| Water | 80.3 |
| Water (360°C) | 10.0 |
| Water, demineralized | 29.3 |
| Water, heavy | 78.3 |
| Sodium silicate | 16.0 |
| Hydrogen | 1.2 |
| Hydrogen peroxide, pure (0°C) | 84.2 |
| Wine | 25.0 |
| Tartaric acid | 35.9 |
| Wheat | 4.0 |
| Wheat starch | 2.5 |
| Xylitol | 40.0 |
| Xylene | 2.3 |

| Substance | DK value |
|-------------|----------|
| Toothpaste | 18.3 |
| Cellulose | 1.2 |
| Cement | 2.2 |
| Zinc oxide | 1.5 |
| Zinc powder | 4.4 |
| Sugar | 1.8 |
| Tinder | 12.0 |

Appendix 2 Parameter table

IO-Link Operating Instructions for NGR-XXXXXX

1. Physical Layer

| | |
|---------------------|----------|
| SIO Modus | yes |
| Min Cycle Time | 18000 µs |
| Baudrate | COM2 |
| Process Data Length | 32 Bit |

2. Process Data

| | | | | | | | | | | | | | | |
|-----------------|---------------------|----|-------------|--------------------|----|----|----------|------------|---------|----|---------|----|---------|---|
| #Record: 4 Byte | | | | | | | | | | | | | | |
| Bitoffset | | | | | | | | | | | | | | |
| Byte 0 | | | | | | | | | | | | | | |
| Level | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | | | | | | |
| Type/Access | Unsigned Integer 14 | | | | | | | | | | | | | |
| Bitoffset | | | | | | | | | | | | | | |
| Byte 1 | | | | | | | | | | | | | | |
| Level | 23 | 22 | 21 | 20 | 19 | 18 | Reserved | 17 | 16 | | | | | |
| Type/Access | Unsigned Integer 14 | | | | | | 7 | Integer 12 | | | | | | |
| Bitoffset | | | | | | | | | | | | | | |
| Byte 2 | | | | | | | | | | | | | | |
| Reserved | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | | | | | | |
| Type/Access | Integer 12 | | | | | | | | | | | | | |
| Bitoffset | | | | | | | | | | | | | | |
| Byte 3 | | | | | | | | | | | | | | |
| Reserved | 7 | 6 | DeviceState | 5 | 4 | Q4 | 3 | Q3 | 2 | Q2 | 1 | Q1 | 0 | |
| Type/Access | Integer 12 | | 6 | Unsigned Integer 2 | | 6 | Boolean | 4 | Boolean | 3 | Boolean | 2 | Boolean | 1 |

3. Service Data

| IO-Link specific | | | | | | | |
|------------------|--------------------------|-----------------|---------|---------------------|-----------------|---------------|---------------|
| Index dec (hex) | Name | Format (Offset) | Length | Access ¹ | Default Value | Value / Range | Remark [Unit] |
| 16 (0x10) | Vendor Name | String | 64 Byte | ro | Kobold Messring | | |
| 18 (0x12) | Product Name | String | 64 Byte | ro | NGR- | | |
| 19 (0x13) | Product ID | String | 64 Byte | ro | NGR-XXXXXX | | |
| 21 (0x15) | Serial Number | String | 16 Byte | ro | | | |
| 22 (0x16) | Hardware Version | String | 64 Byte | ro | | | |
| 23 (0x17) | Firmware Version | String | 64 Byte | ro | | | |
| 24 (0x18) | Application Specific Tag | String | Byte | rw | *** | | |

| Kobold device specific | | | | | | | |
|------------------------|---------------------|-----------------|---------|---------------------|--|---|---------------|
| Index dec (hex) | Name | Format (Offset) | Length | Access ¹ | Default Value | Value / Range | Remark [Unit] |
| 64 (0x40) | Device Specific Tag | String | 16 Byte | rw | *** | | |
| 90 (0x5A) | Part Number | String | 8 Byte | ro | Part Number | | |
| 100 (0x64) | SP1/FH1 | UInt | 16 Bit | rw | 0..6005 | Q1 SP1: Setpoint / FH1: High Limit Point | |
| 101 (0x65) | RP1/FL1 | UInt | 16 Bit | rw | 0..6005 | Q1 RP1: Resetpoint / FL1: Low Limit Point | |
| 102 (0x66) | OU1 | UInt | 8 Bit | rw | 0 = Q1_Hno 1 = Q1_Hnc 2 = Q1_Fno 3 = Q1_Fnc 4 = Q1_Eno 5 = Q1_Enc | Q1 Function | |
| 103 (0x67) | SimQ1 | UInt | 8 Bit | rw | 0 = Q1Norm 1 = Q1On 2 = Q1Off | Simulate Q1 | |
| 104 (0x68) | SP2/FH2 | UInt | 16 Bit | rw | 0..6005 | Q2 SP2: Setpoint / FH2: High Limit Point | |
| 105 (0x69) | RP2/FL2 | UInt | 16 Bit | rw | 0..6005 | Q2 RP2: Resetpoint / FL2: Low Limit Point | |
| 106 (0x6A) | OU2 | UInt | 8 Bit | rw | 0 = Q2_Hno 1 = Q2_Hnc 2 = Q2_Fno 3 = Q2_Fnc 4 = Q2_Eno 5 = Q2_Enc | Q2 Function | |

ro = read only, wo = write only, rw = read/write

Appendix 2 Parameter table

| Kobold device specific | | | | | | | |
|------------------------|---------|-----------------|--------|--------|---|---|---------------|
| Index dec (hex) | Name | Format (Offset) | Length | Access | Default Value | Value / Range | Remark [Unit] |
| 107 (0x6B) | TYP2 | UInt | 8 Bit | rw | 0 = Q2_PNP 1 = Q2_NPN 2 = Q2_DRV | Q2 Output Driver | |
| 108 (0x6C) | SimQ2 | UInt | 8 Bit | rw | 0 = Q2Norm 1 = Q2On 2 = Q2Off | Simulate Q2 | |
| 109 (0x6D) | SP3/FH3 | UInt | 16 Bit | rw | 0...6005 | Q3 SP3: Setpoint / FH3: High Limit Point | |
| 110 (0x6E) | RP3/FL3 | UInt | 16 Bit | rw | 0...6005 | Q3 RP3: Resetpoint / FL3: Low Limit Point | |
| 111 (0x6F) | OU3 | UInt | 8 Bit | rw | 0 = Q3_Hno 1 = Q3_Hnc 2 = Q3_Fno 3 = Q3_Fnc 4 = Q3_Eno 5 = Q3_Enc | Q3 Function | |
| 112 (0x70) | TYP3 | UInt | 8 Bit | rw | 0 = Q3_PNP 1 = Q3_NPN 2 = Q3_DRV | Q3 Output Driver | |
| 113 (0x71) | SimQ3 | UInt | 8 Bit | rw | 0 = Q3Norm 1 = Q3On 2 = Q3Off | Simulate Q3 | |
| 114 (0x72) | SP4/FH4 | UInt | 16 Bit | rw | 0...6005 | Q4 SP4: Setpoint / FH4: High Limit Point | |
| 115 (0x73) | RP4/FL4 | UInt | 16 Bit | rw | 0...6005 | Q4 RP4: Resetpoint / FL4: Low Limit Point | |
| 116 (0x74) | OU4 | UInt | 8 Bit | rw | 0 = Q4_Hno 1 = Q4_Hnc 2 = Q4_Fno 3 = Q4_Fnc 4 = Q4_Eno 5 = Q4_Enc | Q4 Function | |
| 117 (0x75) | TYP4 | UInt | 8 Bit | rw | 0 = Q4_PNP 1 = Q4_NPN 2 = Q4_DRV | Q4 Output Driver | |
| 118 (0x76) | SimQ4 | UInt | 8 Bit | rw | 0 = Q4Norm 1 = Q4On 2 = Q4Off | Simulate Q4 | |
| 119 (0x77) | QAHIGH | UInt | 16 Bit | rw | 0...6005 | QA High Limit Point | |
| 120 (0x78) | QALOW | UInt | 16 Bit | rw | 0...6005 | QA Low Limit Point | |
| 121 (0x79) | QAPOL | UInt | 8 Bit | rw | 0 = QA_Nrm 1 = QA_Inv | QA Polarity | |
| 122 (0x7A) | QATYPE | UInt | 8 Bit | rw | 0 = 4-20mA 1 = 0-10V 2 = Auto 3 = Auto 4-20mA 4 = Auto 0-10V | QA Output Driver | |
| 123 (0x7B) | QAFail | UInt | 8 Bit | rw | 0 = 3.5mA 1 = 21.5mA | QA Failure State | |
| 124 (0x7C) | SimCur | UInt | 8 Bit | rw | 0 = SimOff 1 = 3.5mA 2 = 3.8mA 3 = 4.0mA 4 = 10.0mA 5 = 12.0mA 6 = 18.0mA 7 = 20.0mA 8 = 20.5mA 9 = 21.5mA | Simulate QA Current | |
| 125 (0x7D) | SimVol | UInt | 8 Bit | rw | 0 = SimOff 1 = 0.0V 2 = 2.0V 3 = 4.0V 4 = 6.0V 5 = 8.0V 6 = 10.0V 7 = 10.5V | Simulate QA Voltage | |
| 126 (0x7E) | DspVal | UInt | 8 Bit | rw | 0 = Distan 1 = Qa-Perc 2 = QaBarG 3 = QaSign 4 = QxSign | Display Mode | |

Appendix 2 Parameter table

| Kobold device specific | | | | | | | |
|------------------------|-------------------|-----------------|--------|--------|--|---------------------------------------|--------------------------------|
| Index dec (hex) | Name | Format (Offset) | Length | Access | Default Value | Value / Range | Remark [Unit] |
| | | | | | 6 = 600ms 10 = 1000ms 14 = 1400ms 20 = 2s 50 = 5s 100 = 10s | | |
| 128 (0x80) | SimLev | UInt | 8 Bit | rw | 0 = SimOff 1 = 0 % 2 = 25 % 3 = 50 % 4 = 75 % 5 = 100 % | Simulate Level | |
| 205 (0xCD) | Profile Version | String | 4 Byte | ro | | | |
| 300 (0x12C) | Lock | Bool | 1 Bit | rw | false = inactive true = active | Menu Password Protection | |
| 301 (0x12D) | Unit | UInt | 8 Bit | rw | 0 = mm 1 = inch | Display Level Unit | |
| 302 (0x12E) | Offset | UInt | 16 Bit | rw | 0 | 0...3000 | Level Offset |
| 303 (0x12F) | Mode | UInt | 8 Bit | rw | 0 = Pulse 1 = Foam | Algorithm Mode | |
| 304 (0x130) | MeasMd | UInt | 8 Bit | rw | 0 = mode1 1 = HiSpd 2 = HiAcc 3 = mode2 | Measuring Mode | |
| 305 (0x131) | MaxCoL | UInt | 8 Bit | rw | 2 = 2cm/s 5 = 5cm/s 10 = 10cm/s 50 = AnySpeed | Maximum Change of Level | |
| 310 (0x136) | TrsHld | UInt | 16 Bit | rw | 100 | 20...500 | Threshold for Pulse Detection |
| 311 (0x137) | CalRng | UInt | 16 Bit | rw | 6005 | 95...6005 | AutCal Range |
| 312 (0x138) | MaskZn | UInt | 16 Bit | rw | 0 | 0...6005 | Masked Zone Range |
| 313 (0x139) | MaskTr | UInt | 16 Bit | rw | 50 | 10...500 | Masking Threshold |
| 320 (0x140) | Limit | UInt | 8 Bit | rw | 90 | 20...100 | Foam Algorithm Detection Limit |
| 330 (0x14A) | Length | UInt | 16 Bit | rw | 95...6005 | Probe Length | |
| 331 (0x14B) | CblLen | UInt | 16 Bit | rw | 200...350 0 | Coaxial Cable Length | |
| 332 (0x14C) | Type | UInt | 8 Bit | rw | 0 = Rod 1 = Rope | Probe Type | |
| 342 (0x156) | CalSta | UInt | 8 Bit | ro | 0 = NoCal 1 = AutCal 2 = FomCal 3 = CalMis | Calibration Status | |
| 350 (0x15E) | SigQa1 | UInt | 8 Bit | ro | | Signal Quality 1 | |
| 351 (0x15F) | SigQa2 | UInt | 8 Bit | ro | | Signal Quality 2 | |
| 352 (0x160) | SigQa3 | UInt | 8 Bit | ro | | Signal Quality 3 | |
| 360 (0x168) | SupplyVoltage | UInt | 16 Bit | ro | | Sensor Supply Voltage [V] | |
| 361 (0x169) | SensorTemperature | Int | 16 Bit | ro | | Internal Electronics Temperature [°C] | |
| 362 (0x16A) | PowerUpCounter | UInt | 32 Bit | ro | | Power Up Counter | |
| 363 (0x16B) | OperatingTime | UInt | 32 Bit | ro | | Run Time [s] | |
| 564 (0x16C) | SystemMonitor | Record | 4 Byte | ro | | System Monitor | |
| 1 (0x01) | SystemState | Bit (0) | 2 Bit | ro | 0 = FAILURE 1 = WARNING 2 = OK | | |
| 2 (0x02) | SC-Q2 | Bit (2) | 1 Bit | ro | true = active false = - | | |
| 3 (0x03) | SC-Q3 | Bit (3) | 1 Bit | ro | true = Active false = - | | |
| 4 (0x04) | SC-Q4 | Bit (4) | 1 Bit | ro | true = Active false = - | | |
| 5 (0x05) | SC-Qa | Bit (5) | 1 Bit | ro | true = Active false = - | | |
| 6 (0x06) | QaOvf | Bit (6) | 1 Bit | ro | true = Active false = - | | |
| 7 (0x07) | reserved | Bit (7) | 1 Bit | ro | true = Active false = - | | |
| 8 (0x08) | reserved | Bit (8) | 1 Bit | ro | true = Active | | |

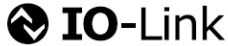
Appendix 2 Parameter table

| Kobold device specific | | | | | | | |
|------------------------|--------------|-----------------|---------|--------|----------------------------|---|---------------|
| Index dec (hex) | Name | Format (Offset) | Length | Access | Default Value | Value / Range | Remark [Unit] |
| 9 (0x09) | InvEc | Bit (9) | 1 Bit | ro | true = Active false = - | | |
| 10 (0x0A) | Cable | Bit (10) | 1 Bit | ro | true = Active false = - | | |
| 11 (0x0B) | Range | Bit (11) | 1 Bit | ro | true = Active false = - | | |
| 12 (0x0C) | MaskZ | Bit (12) | 1 Bit | ro | true = Active false = - | | |
| 13 (0x0D) | Temp | Bit (13) | 1 Bit | ro | true = Active false = - | | |
| 14 (0x0E) | reserved | Bit (14) | 1 Bit | ro | true = Active false = - | | |
| 15 (0x0F) | reserved | Bit (15) | 1 Bit | ro | true = Active false = - | | |
| 16 (0x10) | reserved | Bit (16) | 1 Bit | ro | true = Active false = - | | |
| 17 (0x11) | reserved | Bit (17) | 1 Bit | ro | true = Active false = - | | |
| 18 (0x12) | reserved | Bit (18) | 1 Bit | ro | true = Active false = - | | |
| 19 (0x13) | reserved | Bit (19) | 1 Bit | ro | true = Active false = - | | |
| 20 (0x14) | reserved | Bit (20) | 1 Bit | ro | true = Active false = - | | |
| 365 (0x16D) | MinimumLevel | UInt | 16 Bit | ro | 0...6005 | Minimum Level Since Power Up / Last Reset | |
| 366 (0x16E) | MaximumLevel | UInt | 16 Bit | ro | 0...6005 | Maximum Level Since Power Up / Last Reset | |
| 380 (0x17C) | InputData | Array | 32 Byte | rw | Unsigned Integer8 [32] | Input Data | |
| 381 (0x17D) | OutputData | Array | 32 Byte | ro | Unsigned Integer8 [32] | Output Data | |
| 382 (0x17E) | UniqueID | Array | 8 Byte | ro | Unsigned Integer8 [8] | Unique Device ID | |
| 383 (0x17F) | Reserved | Array | 8 Byte | rw | Unsigned Integer8 [8] | Reserved | |

4. Standard Command

| Index dec (hex) | | Access | Value | Name | Remark [Unit] |
|-----------------|------------------|--------|-------|--------------------------|---------------|
| 2 (0x02) | Standard Command | wo | 130 | Restore Factory Settings | |
| | | | 165 | Pulse_AutCal | |
| | | | 166 | Pulse_AutoTune | |
| | | | 167 | Pulse_Reset | |
| | | | 170 | Foam_CalEmp | |
| | | | 171 | Foam_CalMed | |
| | | | 172 | Foam_Reset | |
| | | | 180 | Reserved0 | |
| | | | 190 | Reset_LevelMinMax | |
| | | | 200 | Reserved1 | |
| | | | 201 | Reserved2 | |
| | | | 202 | Reserved3 | |
| | | | 203 | Reserved4 | |

14. IO Link Manufacturer's Declaration



MANUFACTURER'S DECLARATION OF CONFORMITY

We:

Kobold Messring GmbH
Nordring 22-24
65719 Hofheim
Germany

declare under our own responsibility that the product(s):

NGR-XXXXXX (IO-Link Device)

to which this declaration refers conform to:

- IO-Link Interface and System Specification, V1.1, July 2013 (NOTE 1,2)
- IO Device Description, V1.1, August 2011
- IO-Link Interface and System Specification, V1.0, January 2009 (NOTE 1)
- IO Device Description, V1.0.1, March 2010

The conformity tests are documented in the test report:

IO-Link_Device_TestReport_NGR_Kobold_2015.11.06.pdf

IO-Link_PhysicalLayer_TestReport_NGR_Kobold_2015.11.12.pdf

IO-Link_Integration_TestReport_NGR_Kobold_2015.05.06.pdf

Issued at Hofheim, 15.04.2019

Harald Peters
General Manager

Manfred Wenzel
Proxy Holder

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NOTE 1 Relevant Test specification is V1.1, July 2014

NOTE 2 Additional validity in Corrigendum Package 2015

15 EU Declaration of Conformance

15 EU Declaration of Conformance

We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

Level Sensor Model: NGR-XXXXXX

to which this declaration relates is in conformity with the standards noted below:

| | |
|--------------------------|--|
| EN 61326-1 | Emissions: Class A |
| EN 61326-2-x | Immunity: Industrial environment |
| EN IEC 63000:2018 | Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances |

Also the following EU guidelines are fulfilled:

| | |
|--------------------|---------------------------------------|
| 2014/30/EU | EMC Directive |
| 2011/65/EU | RoHS (category 9) |
| 2015/863/EU | Delegated Directive (RoHS III) |

Hofheim, 12 July 2022



H. Volz
General Manager



M. Wenzel
Proxy Holder

16 UK Declaration of Conformance

16 UK Declaration of Conformance

We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

Level Sensor Model: NGR-XXXXXX

to which this declaration relates is in conformity with the standards noted below:

| | |
|--------------------------|--|
| EN 61326-1 | Emissions: Class A |
| EN 61326-2-x | Immunity: Industrial environment |
| EN IEC 63000:2018 | Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances |

Also the following UK guidelines are fulfilled:

| | |
|-----------------------|--|
| S.I. 2016/1091 | Electromagnetic Compatibility Regulations 2016 |
| S.I. 2012/3032 | The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 |

Hofheim, 12 July 2022



H. Volz General
Manager



M. Wenzel
Proxy Holder

Sold by:

Kobold Messring GmbH
Nordring 22-24
D-65719 Hofheim
Tel.: +49(0)6192-299-0
Fax: +49(0)6192-23398
E-Mail: info.de@kobold.com
Internet: www.kobold.com

Version: K08/0722